

Ford Fiesta R2 Kit Parts Manual



R2

M-SPORT



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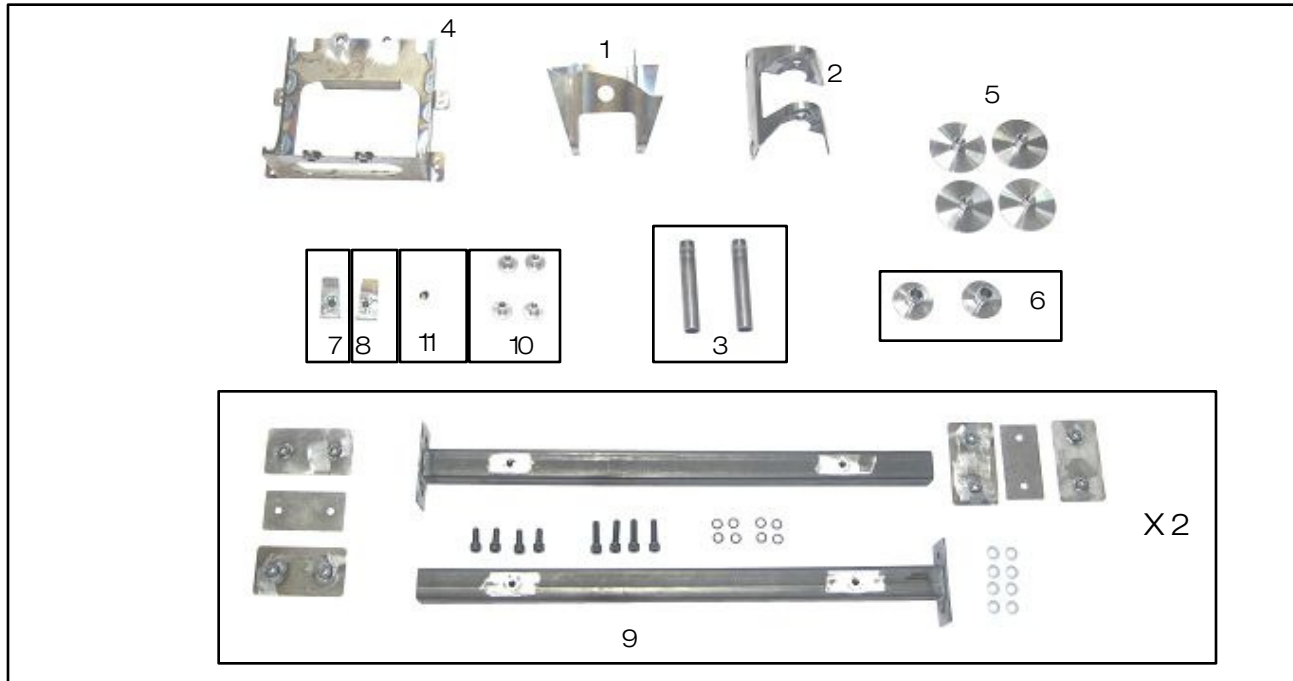
BR10000001A - ROLLAGE ASSEMBLY

NOTE: Rollage assembly drawing can be seen in Appendix One.

Item	Part Number	Description	Quantity
1	BR10010002A	Main Hoop	1
2	BR10010032A	Diagonal Main Hoop Two Piece Lower	1
3	BR10010033A	Diagonal Main Hoop Two Piece Upper	1
4	BR10010031A	Diagonal Main Hoop One Piece	1
5	BR10010003A	Lateral Hoop LHS	1
6	BR10010004A	Lateral Hoop RHS	1
7	BR10010009A	Door Shoulder LHS	1
8	BR100100010A	Door Shoulder RHS	1
9	BR100100015A	Front Diagonal Turret LHS	1
10	BR100100016A	Front Diagonal Turret RHS	1
11	BR100100017A	Front Turret LHS	1
12	BR100100018A	Front Turret RHS	1
13	BR10010023A	Backstay LHS	1
14	BR10010024A	Backstay RHS	1
15	BR10010025A	Diagonal Backstay LHS	1
16	BR10010026A	Diagonal Backstay RHS	1
17	BR10010019A	Screen Tube Corner LHS	1
18	BR10010020A	Screen Tube Corner RHS	1
19	BR10010021A	Diagonal Roof LHS	1
20	BR10010022A	Diagonal Roof RHS	1
21	BR10010034A	Screen Tube	1
22	BR10010035A	Seat belt Tube	1
23	BR10010037A	Dash Bar	1
24	BR10010029A	Rear Top Mount to Door Cross LHS	1
25	BR10010030A	Rear Top Mount to Door Cross RHS	1
26	BR10010028A	Rear Cross Top Mount RHS	1
27	BR10010027A	Rear Cross Top Mount LHS	1
28	BR10010036A	Rear Damper Bush	2
29	BR10010005A	Door Cross Upper LHS	1
30	BR10010007A	Door Cross Lower LHS	1
31	BR100100011A	Screen Pillar LHS	1
32	BR100100013A	Junction Screen Pillar - Door Cross Upper LHS	1
33	BR10010042A	Gusset Main Hoop	2
34	BR10010045A	A-Pillar Reinforcement LH	1
35	BR10010041A	Footplate Lateral Hoop	2
36	BR10010043A	Footplate Main Hoop LHS	1
37	BR10010044A	Footplate Main Hoop RHS	1
38	BR10010008A	Door Cross Lower RHS	1
39	BR10010006A	Door Cross Upper RHS	1
40	BR100100012A	Screen Pillar RHS	1
41	BR100100014A	Junction Screen Pillar - Door Cross Upper RHS	1
42	BR10010046A	A-Pillar Reinforcement RH	1
43	BR10010051A	Gusset Screen Pillar	4
44	BR10010047A	Gusset Door Cross FWD LH	1
45	BR10010049A	Gusset Door Cross RWD LH	1
46	BR10010050A	Gusset Door Cross RWD RH	1
47	BR10010048A	Gusset Door Cross FWD RH	1
48	100377	Earth Stud L = 15 2002 SPEC CW170	2
49	BR10010038A	Front Cross One Piece	1
50	BR10010039A	Front Cross - Fwd - 2 Pieces	1
51	BR10010040A	Front Cross - Rwd - 2 Pieces	1

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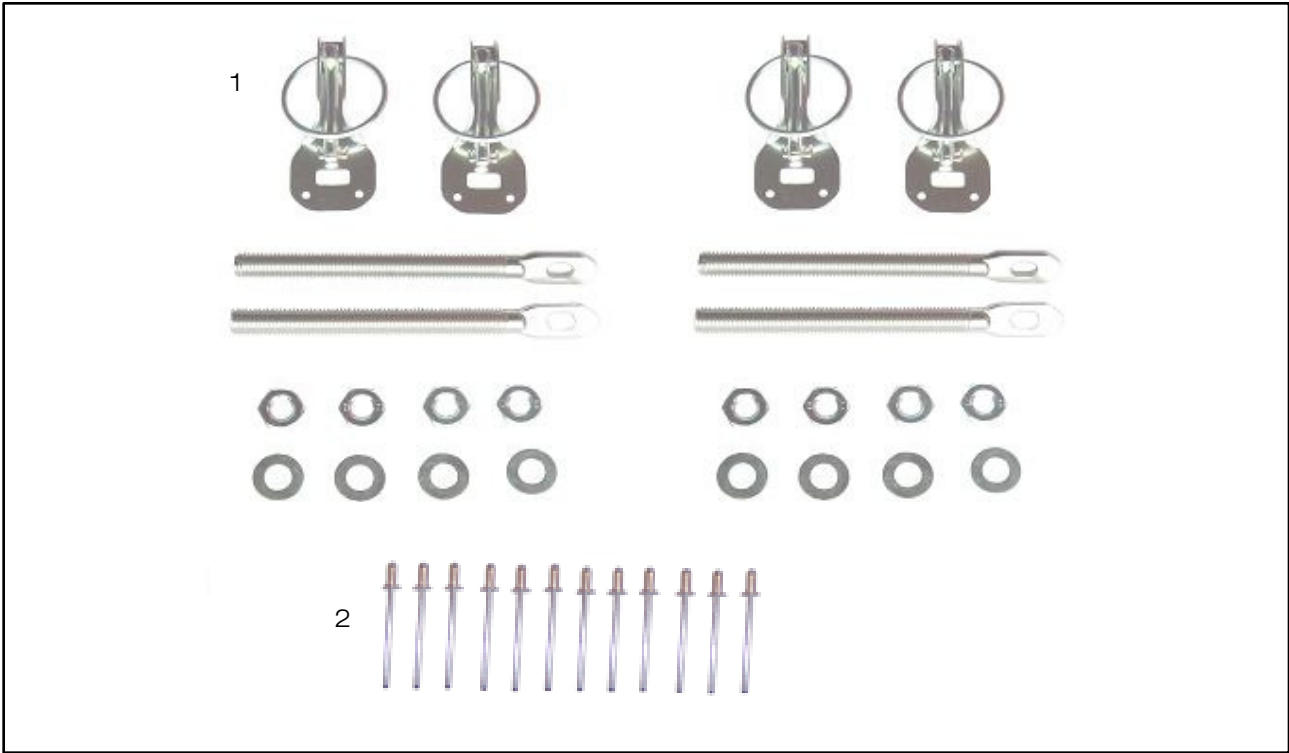
BR10000002A - WELDED ITEMS KIT



Item	Part Number	Description	Quantity
1	BR1004 0017A	Gearbox Mount MK2	1
2	BR1004 0012A	Engine Mount Assembly	1
3	BR1004 0003B	Tailgate Pin Bracket Assembly R2	2
4	BR1004 0006A	Battery Support R2	1
5	BN30020 001A	Tunnel Boss Seatbelt Strap	4
6	BR1004 0021A	Front Crossmember Locating Bush	2
7	BR1004 0007A	Dash Bracket Front LH R2	1
8	BR1004 0008A	Dash Bracket Front RH R2	1
9	BR300200 08A	Seat Rail Assembly	2
10	100156C	Bush, M8, Under Body Protection (Sumpguard Support Bar Bushes)	4
11	100377A	Earth Stud L=15, 3mm Base	1
12	BR1004 0022A	Gear Lever Tunnel Support - Front Plate	1
13	BR1004 0023A	Gear Lever Tunnel Support - Rear Plate	1

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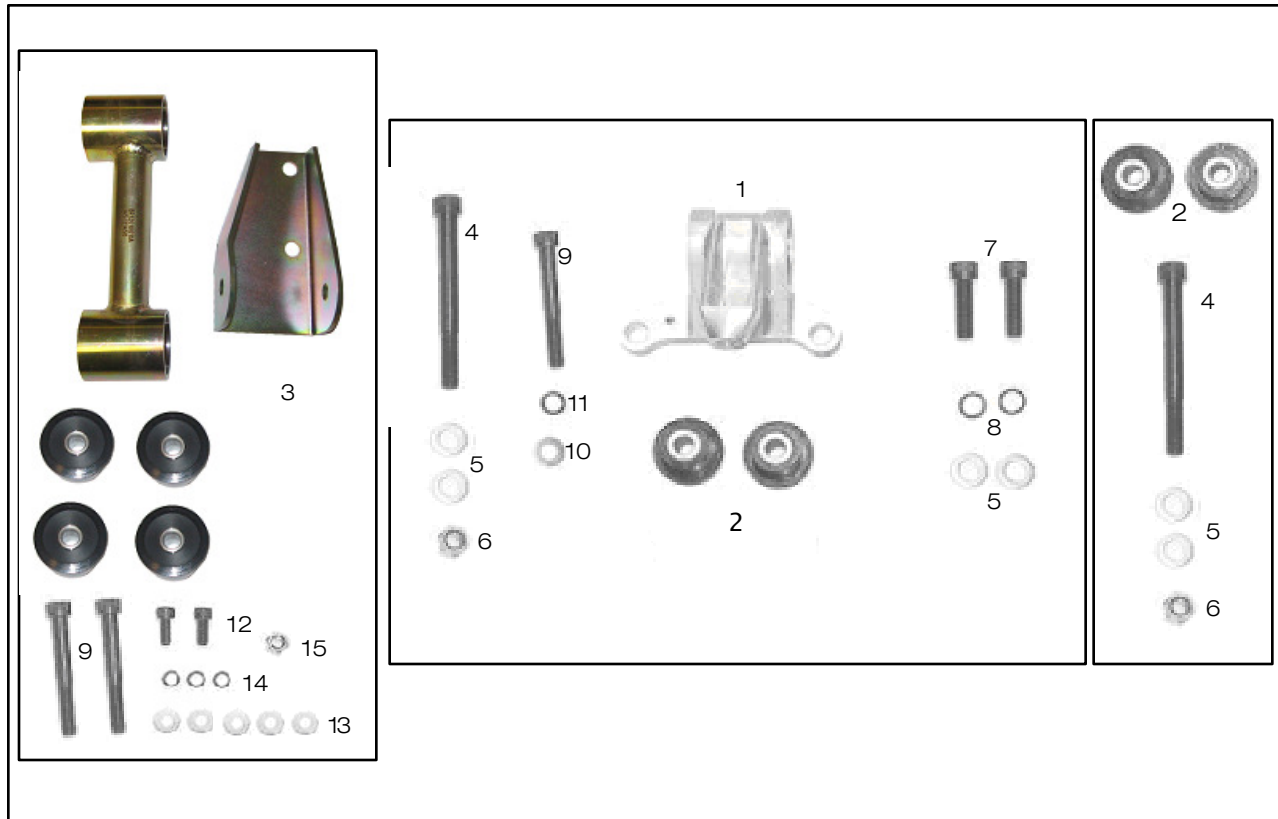
BR10000003A - BONNET& BOOT PIN KIT



Item	Part Number	Description	Quantity
1	BR10020001A	Bonnet Pin Kit	2
2	CR043	3x6 Standard Alloy Pop Rivet	12

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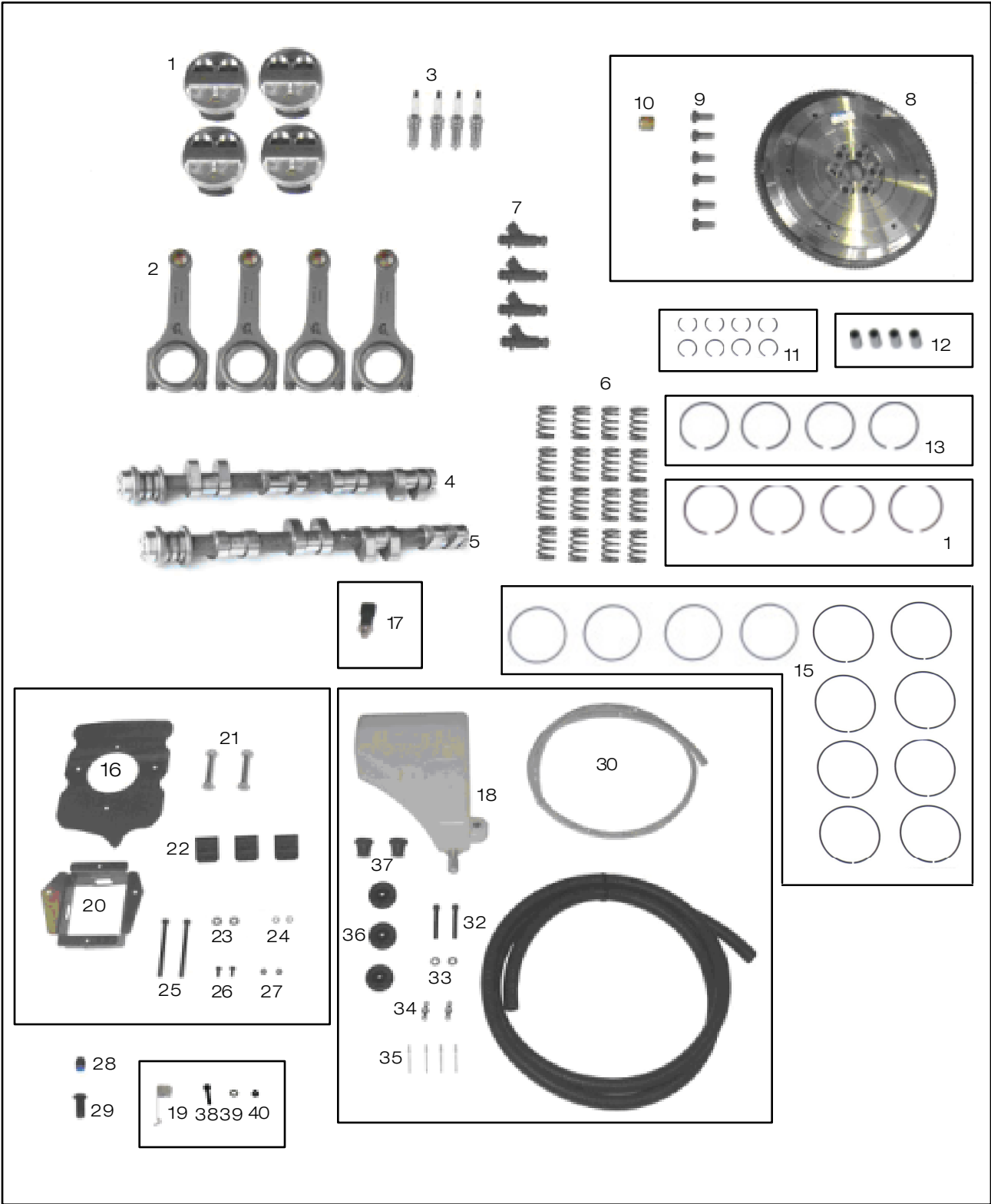
BR10000004A - ENGINE MOUNTING KIT



Item	Part Number	Description	Quantity
1	BR1006 0001A	Engine Mount R2	1
2	BR1005 0001A	Engine / Gearbox Mount Bush	4
3	BR1201 0009B	Anti-Torque Bracket Kit	1
4	CN072	M12 x 120 Sockethead Capscrew (cut to 104mm)	2
5	CP016	M12 Form ABS Washer	6
6	CO014	M12 Nyloc Nut	2
7	CM067	M12x40 x 1.75 Caphead 12.9	2
8	CP029	M12 Schnorr Washer	2
9	CN011	M10 x 80 Sockethead Capscrew 12.9	1
10	CP015	M10 Form ABS Washer	1
11	CP028	M10 Schnorr Washer	1
12	CN173	M10 x 25 Socket Caphead 12.9	2
13	CP041	Washer M10 Form C	5
14	CP028	M10 Schnorr Washer	3
15	CO013	M10 Nyloc Nut	1

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BR10000005A - R2 ENGINEKIT



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BR10000005A - R2 ENGINEKIT

Item	Part Number	Description	Quantity
1	BR1102 000 5A	R2 Fiesta Piston	4
2	BR1102 000 4A	Con Rod (M-Sport Designed)	4
3	BR1104 000 5A	Spark Plug R2	4
4	BR1104 000 1A	Inlet Cam	1
5	BR1104 000 2A	Exhaust Cam	1
6	BR1104 000 4A	Valve Spring R2	16
7	BR1105 000 1A	Modified Injector R2 - 1x set of 4	1
8	BR1108 000 6A	R2 Flywheel	1
9	BR1108 000 7A	R2 Flywheel Bolts	6
10	BR360800 71A	Clutch Shaft Support Bush	1
11	BR1102 000 8A	R2 Piston Gudgeon Pin	4
12	BR1102 000 7A	R2 Piston Circlip	8
13	BR1102 000 9A	R2 Top Piston Ring	4
14	BR1102 001 0A	R2 Second Piston Ring	4
15	BR1102 001 1A	R2 Piston Oil Control Ring	4
16	BR1103 000 2A	Top Plate Baffle R2	1
17	BR1105 000 3A	Oil Pressure Sensor R2	1
18	BR1103 000 4A	Catch Tank	1
19	BR1103 000 5A	Dipstick Spring	1
20	BR1103 000 1A	Baffle Box R2	1
21	BR1103 000 3A	Baffle Plate Spacer R2	2
22	BR1103 000 6A	Baffle Gate	3
23	CP051	M6 Form C Bright Plain Washer	2
24	CP026	M6 Schnorr Washer	2
25	BR1103 000 7A	M6x85 Cap Head Sump Bdt	2
26	110370A	M5 x10mm Cap Head Bolt	2
27	CW080	M5 Kay Nut	2
28	BR1108 001 3A	M8 Male R/H Festo	1
29	BR1108 001 2A	Servo Blanking Plug	1
30	CH009	SMC Clear Pipe	1.3m
31	BR1103 000 8A	Catch Tank Pipe R2	2.5m
32	CN217	M6x45 Socket Head Cap Screw	2
33	CP050	M6x18 Steel Washer	2
34	CW036	M6 Anchor Nut	2
35	CR051	3x8 Countersunk Alloy Pop Rivet	4
36	CW067	30mm Tacho Grommet	3
37	CW065	19mm Tacho Grommet	2
38	CN324	M4x14 Button Head	1
39	CP011	M4 Plain Washer	1
40	CW079	M4 K-Nut	1
41	CN307	M10x65 Socket Cap Screw	3
42	CP028	M10 Schnorr Washer	3

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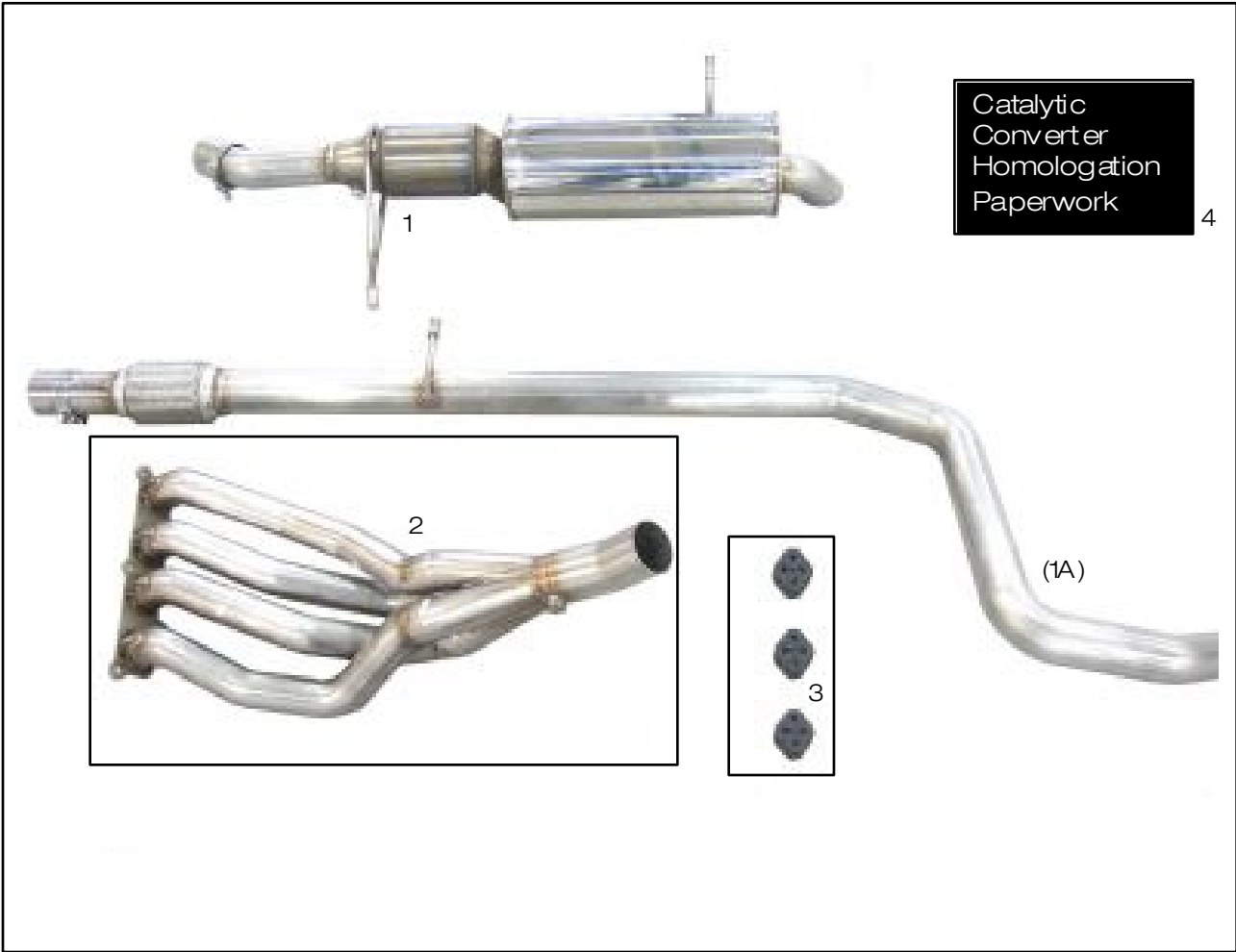
BR10000007A - AIR INTAKEKIT



Item	Part Number	Description	Quantity
1	112540A	Air Filter Green 4 Layer	1
2	BR11060003A	Air Box Housing R2	1
3	BR11060004A	Filter Mount	1
4	BR11060002A	Silicone Hose, Throttle Body Connector	1
5	CO052	M4 Anchor Nut	5
6	CP011	M4 Form ABS Washer	5
7	CN218	M4 x12 Socket Cap Screw	5
8	CI056	60-80mm Hose Clip	2
9	CR062	2.4 x6 CSK Alloy Pop Rivet	10

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BR10000008A - EXHAUST SYSTEM



Item	Part Number	Description	Quantity
1	BR11070002A	R2 Complete Exhaust System	1
2	BR11070001A	R2 Exhaust Manifold	1
3	BR11070003A	Exhaust Mount Rubber	3
4	BR11070009A	Catalytic Converter Homologation Papers	1

Sold Separately:

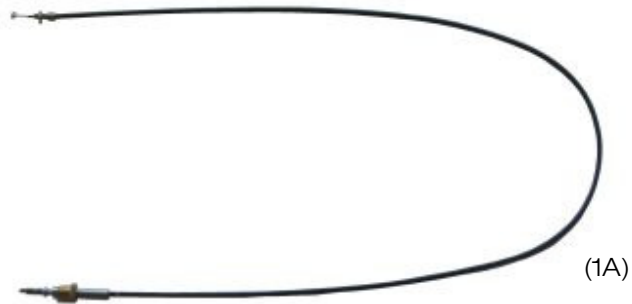
Item	Part Number	Description	Quantity
1A	BR11070008A	Exhaust Centre Section	1

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BR10000009A - GEARBOX ASSEMBLY KIT



1



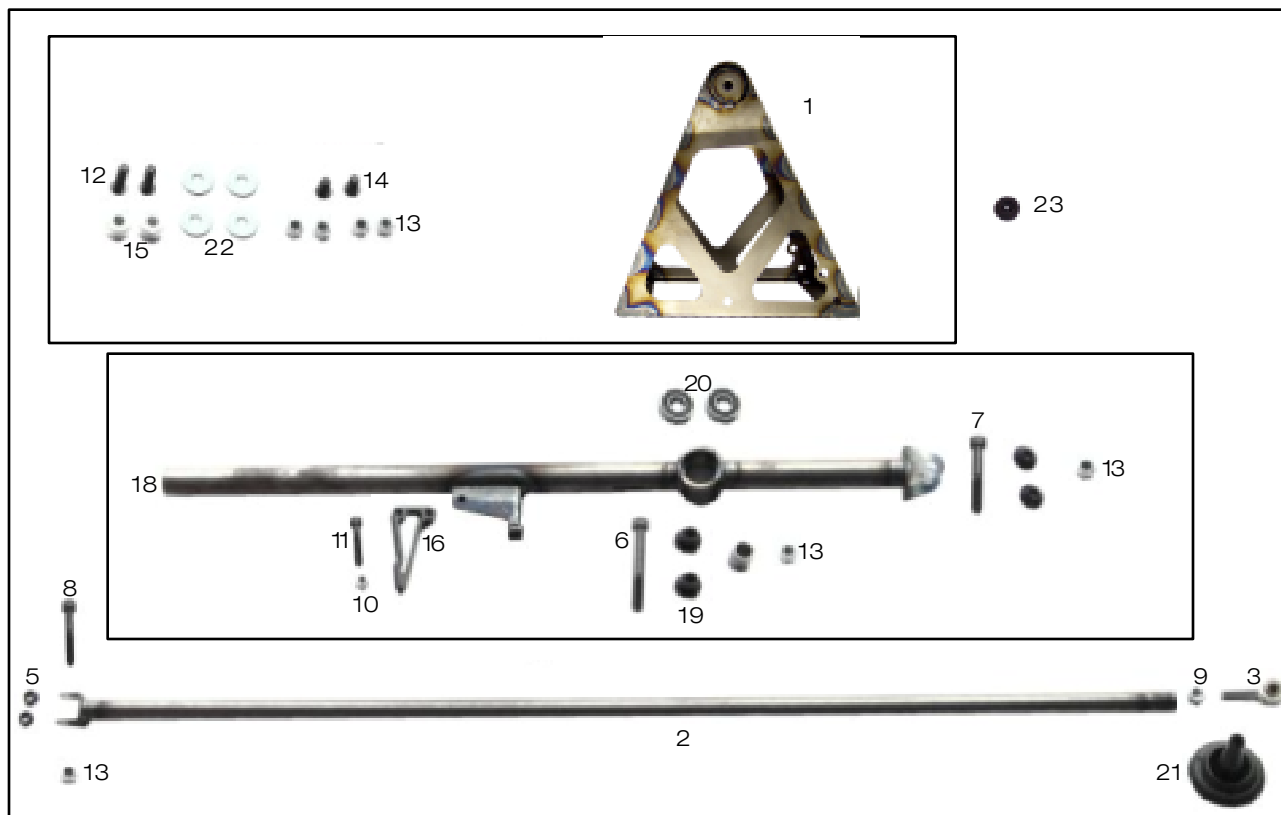
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Item	Part Number	Description	Quantity
1	BR1200 0001A	Gearbox Assembly	1
1A	BR1202 3008A	Detent Cable (Reverse Gear Unlocking Cable) also sold separately	1

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BR10000010A - GEARCHANGEKIT



Item	Part Number	Description	Quantity
1	BR12030003B	Gearlever Turret MK2 Assembly	1
2	BR12030016A	Gear Lever Rod Assembly	1
3	BR12030023A	8mm Rod End	1
4	BR12030020A	Rod Top Hat	2
5	BR12030022A	Bottom Clevis Top Hat	2
6	CN033	M8 x 75 Sockethead 12.9 (cut to 65mm)	1
7	CN031	M8 x 60 Sockethead 12.9 (cut to 39mm)	1
8	CN029	M8 x 50 Sockethead 12.9 (cut to 36mm)	1
9	CO004	M8 Plain Nut	1
10	CO011	M6 Nyloc Nut (Thin)	1
11	CN102	M6 x 35 Sockethead 12.9 (cut to 22mm)	1
12	CN240	M8 x 30 Socket Button Head Screw	2
13	CO032	M8 Nyloc Nut (thin)	7
14	CN274	M8 x 16 Socket Button Head Screw	2
15	BR12030024A	Gear Lever Turret Spacer	2
16	BR12030021A	Reverse Lever	1
17	BR18040005A	Handbrake Bearing Spacer	1
18	BR12030001B	Gear Lever Assembly	1
19	BR12030026A	Gear Lever Main Top Hat	2
20	BR18040002A	Pivot Bearing R2	2
21	BN23050054A	Gearlever Rod Grommet	1
22	CP005	M8 x 25mm Flat Plate Washer	4
23	CW084	Detent Cable Grommet	1

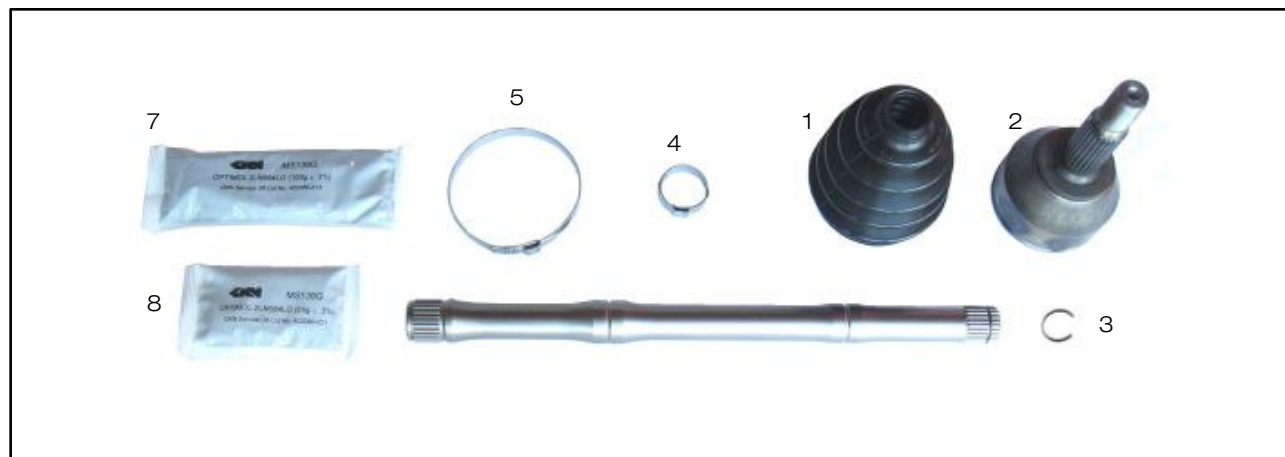
BR10000011A - R2 DRIVESHAFT KIT LH



Item	Part Number	Description	Quantity
1	BR16010007A	Short Stem Modified Tulip Kit	1
2	BR16010009B	Gaiter - Outboard	1
3	BR16010008B	CV Joint Outer	1
4	BR16010012B	Circlip - Outboard Joint	1
5	BR16010028A	Small Gator Clamp - Outboard 33mm	1
6	160149A	Large Gator Clamp - Outboard 93mm	2
7	BR16010013B	Driveshaft Bar R2	1
8	BR16010026A	Grease 100g	1
9	BR16010027A	Grease 25g	1

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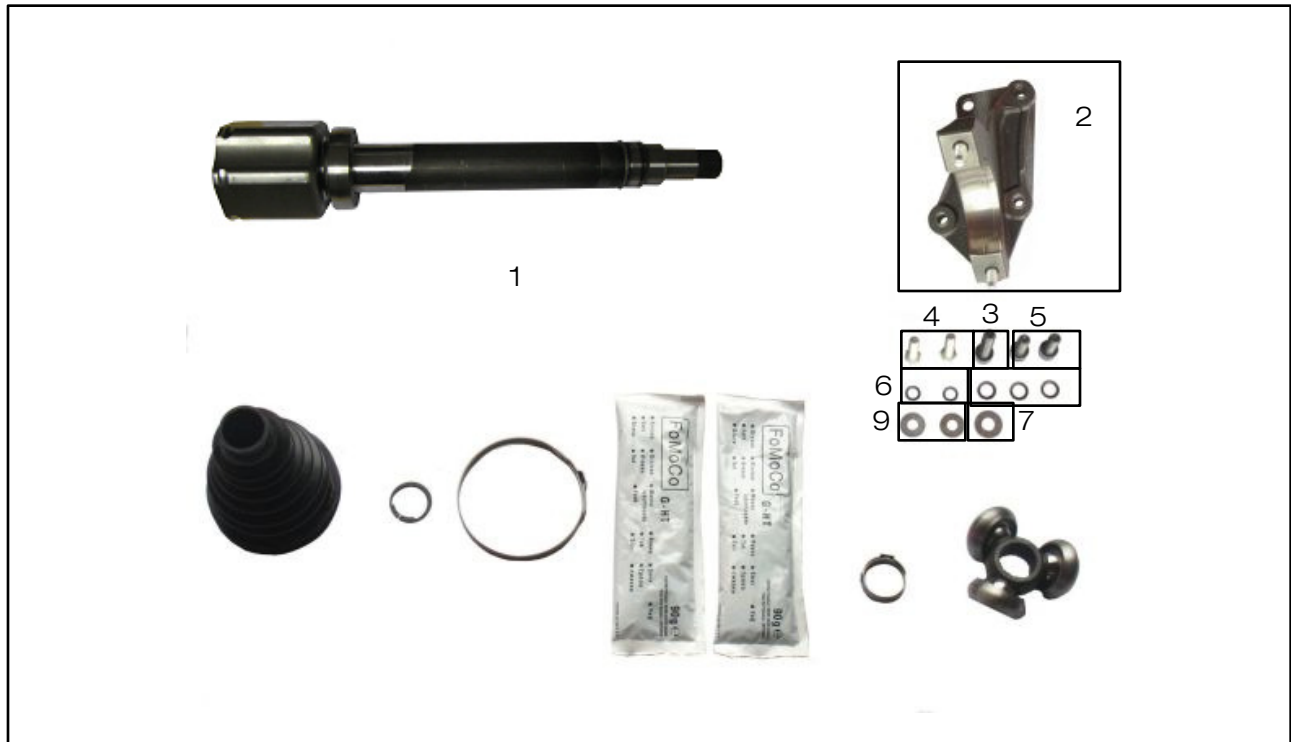
BR10000012A - R2 DRIVESHAFT KIT RH



Item	Part Number	Description	Quantity
1	BR16010009B	Gaitor – Outboard	1
2	BR16010008B	CV Joint Outer	1
3	BR16010012B	Circlip – Outboard Joint	1
4	BR16010028A	Small Gaitor Clamp – Outboard 33mm	1
5	160149A	Large Gaitor Clamp – Outboard 93mm	2
6	BR16010013B	Driveshaft Bar R2	1
7	BR16010026A	Grease 100g	1
8	BR16010027A	Grease 25g	1

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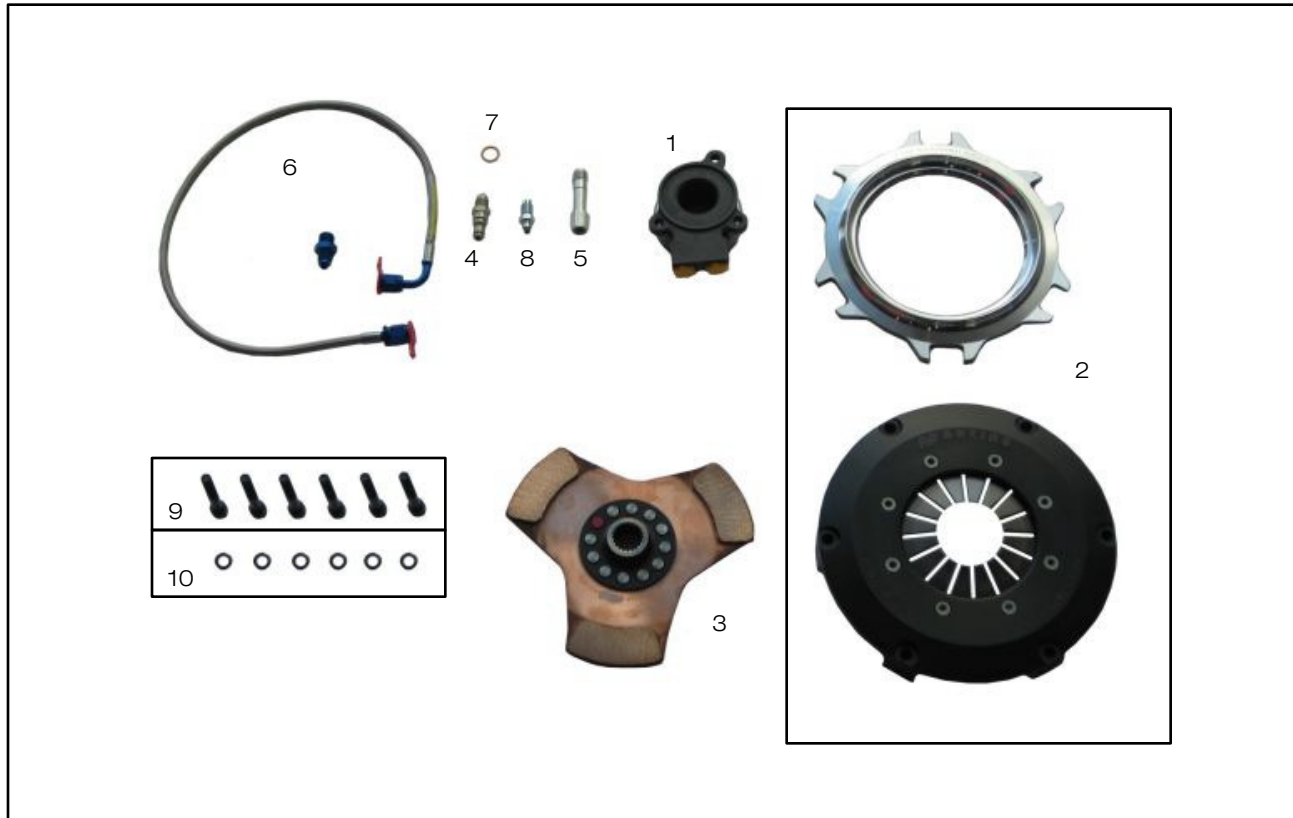
BR10000013A - CROSS SHAFT KIT



Item	Part Number	Description	Quantity
1	BR16010006A	Long Stem Modified Tulip Kit	1
2	BR16010023A	Cross Shaft Support Bracket Modified	1
3	CN043	M10x40mm Caphead	1
4	CM097	M8x35mm Hexhead	2
5	CN173	M10x25mm Caphead 12.9	2
6	CP027	M8 Schnorr Washer	2
7	CP041	M10 Steel Washer	1
8	CP028	M10 Schnorr Washer	3
9	BN30020008A	M8x21mm Steel Washer	2

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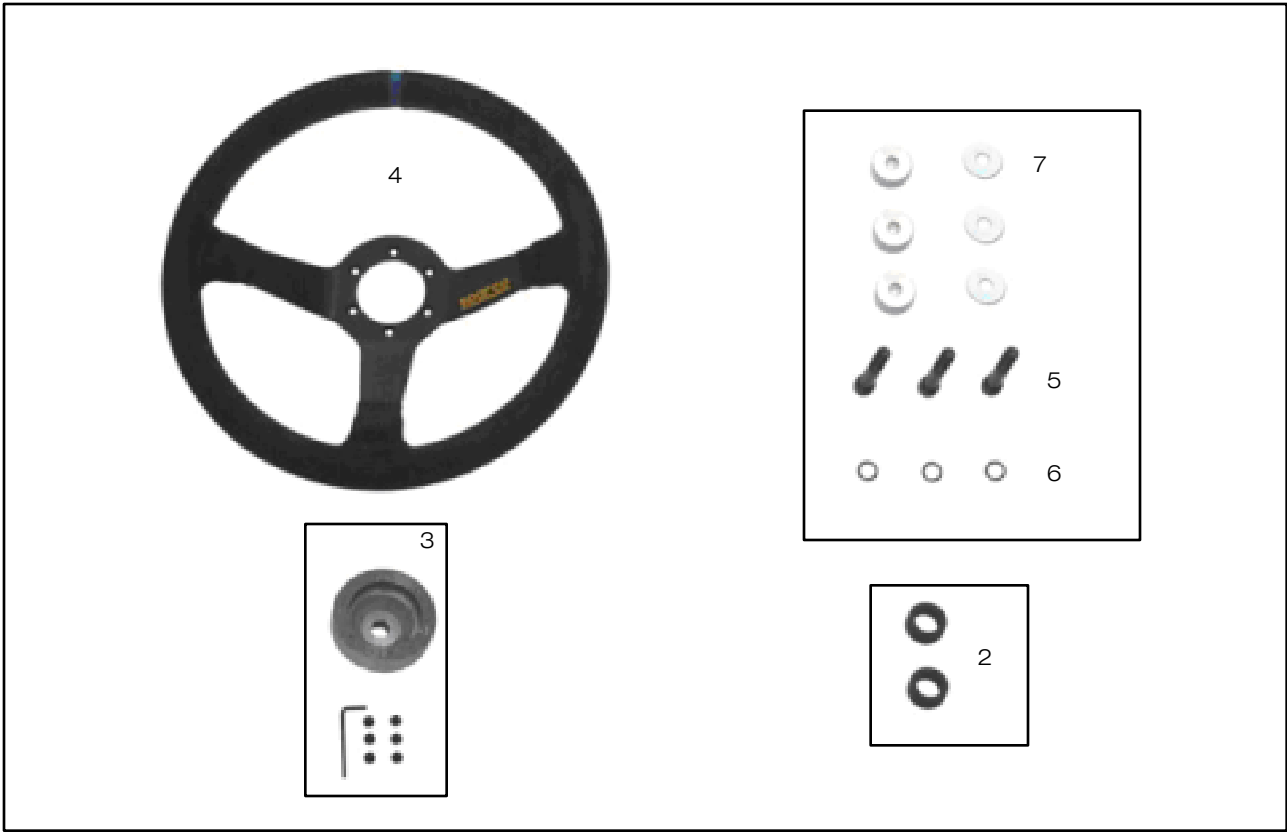
BR10000014A - R2 CLUTCH KIT



Item	Part Number	Description	Quantity
1	BR16020002A	Clutch Slave Cylinder R2	1
2	BR16020001A	Clutch Cover R2	1
3	BR16020003A	Clutch Drive Plate	1
4	BR16020004A	-4 Clutch Master Cylinder Adaptor	1
5	BR16020005B	Clutch Bleed Adaptor	1
6	BR16020006A	Clutch Slave Cylinder Pipe Kit LHD	1
7	CV155	M12 Copper Washer	1
8	120329A	Gearbox Bleed Nipple	1
9	CN030	M8 x 55 Sockethead Capscrew 12.9	6
10	CP027	M8 Schnorr Washer	6

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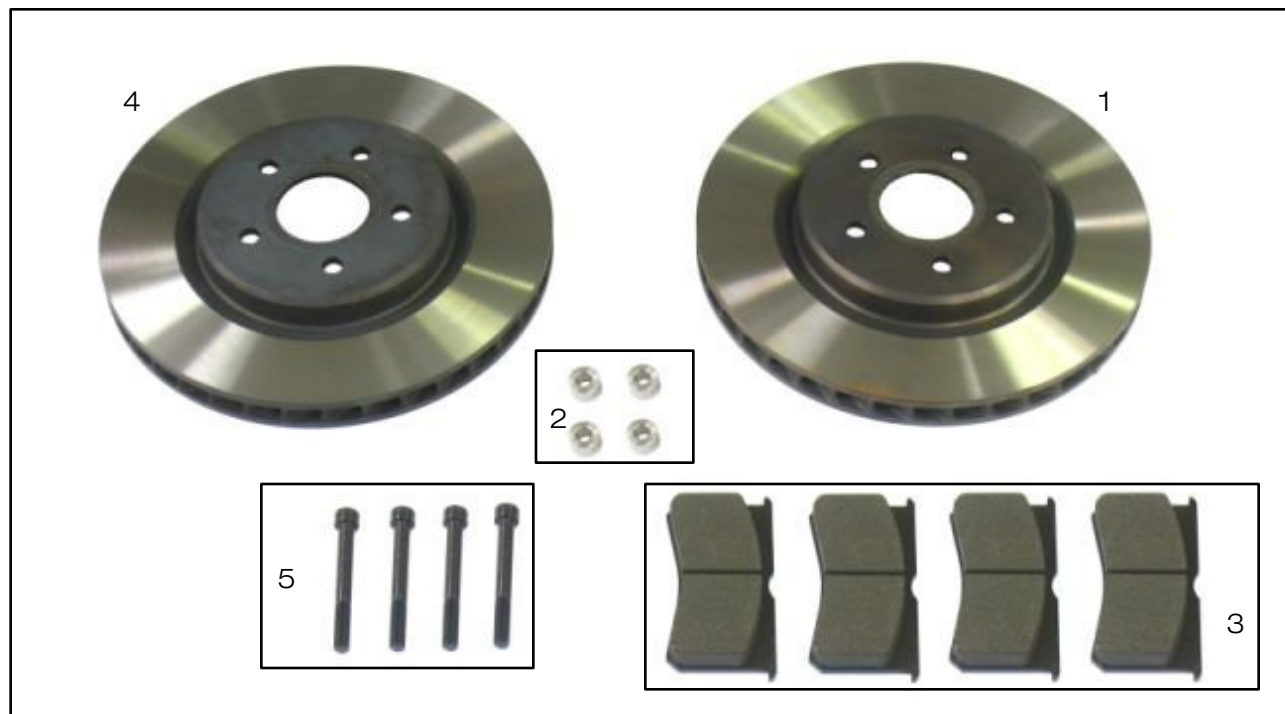
BR10000015A - STEERING KIT



Item	Part Number	Description	Quantity
1	BR17020001A	Steering Rack Spacer	3
2	BR17020002A	Steering Lock Spacer	2
3	BR17010005A	Modified Steering Wheel Boss	1
4	BR17010002A	Steering Wheel R2	1
5	CN067	M12 x 80 Caphead Bolt	3
6	CP029	M12 Schnorr Washer	3
7	BR17020008A	Steering Rack Washer	3

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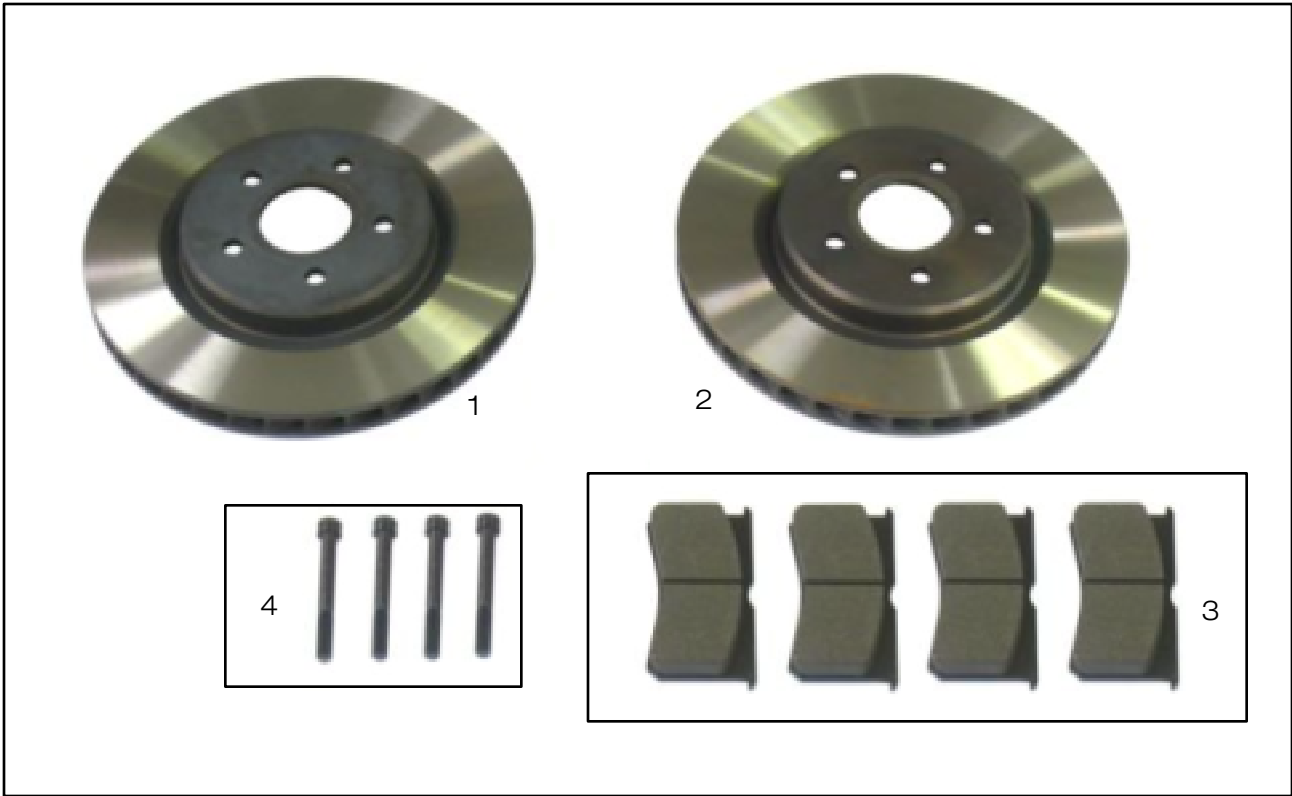
BR10000016A - TARMAC BRAKE KIT



Item	Part Number	Description	Quantity
1	BR18030002A	Front Tarmac Disc RH R2	1
2	BR18030001A	Tarmac Caliper Spacer	4
3	BR18030004A	Tarmac Brake Pad	1
4	BR18030003A	Front Tarmac Disc LH R2	1
5	CN011	M10 x 80 Caphead	4

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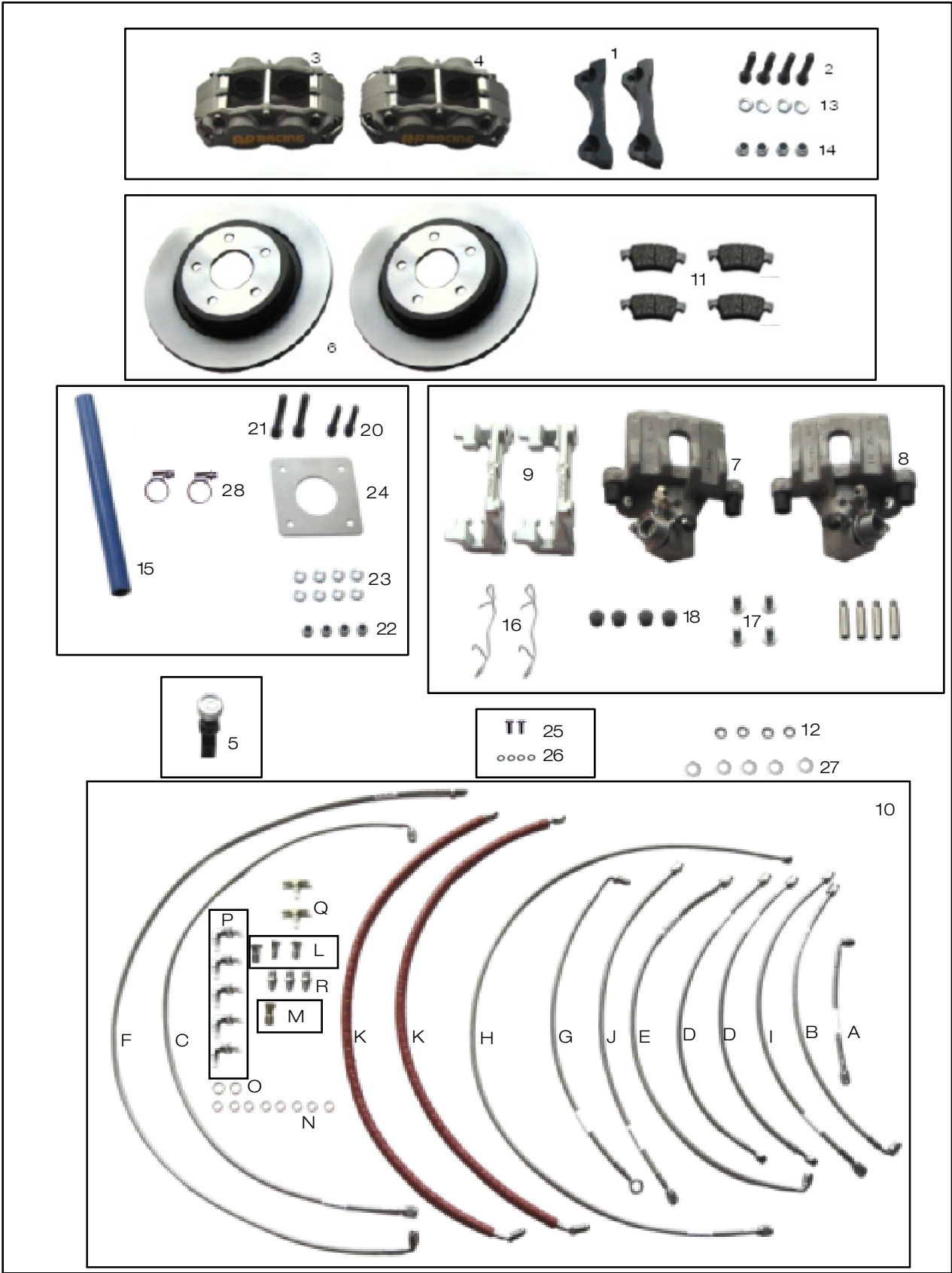
BR10000017A - GRAVEL BRAKE KIT



Item	Part Number	Description	Quantity
1	BR18020001A	LH Front Gravel Disc R2	1
2	BR18020002A	RH Front Gravel Disc R2	1
3	BR18020003A	Gravel Brake Pad	1
4	CN051	M10 x 75 Caphead	4

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BR10000018A - BRAKEUPGRADEKIT



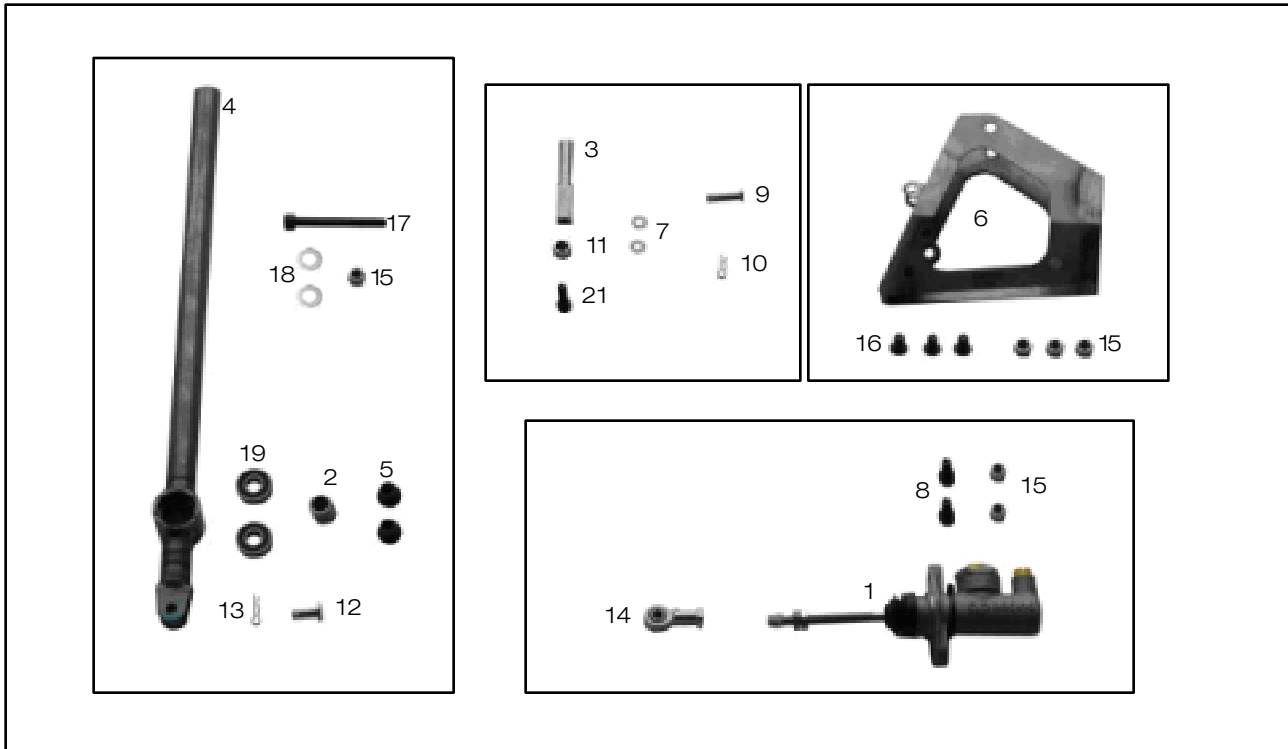
BR10000018A - BRAKEUPGRADEKIT

Item	Part Number	Description	Quantity
1	BR18010003B	Front Caliper Adaptor R2 - Steel	2
2	CN252	M12 x 60 Hexhead Bolt	4
3	BR18010001A	LH Front Caliper R2	1
4	BR18010002A	RH Front Caliper R2	1
5	BR18010004A	Brake Pressure Regulator R2	1
6	BR18010005A	Brake Disc Rear R2	2
7	BR18010006A	RH Brake Caliper Rear R2	1
8	BR18010007A	LH Brake Caliper Rear R2	1
9	BR18010008A	Pad Carrier Rear Caliper	2
10	BR18010010A	Brake Line Kit (see table below for details)	1
11	BR18010009A	Rear Brake Pad R2 (set)	1
12	CP028	M10 Schnorr Washer (use with front caliper bolts)	4
13	CP016	M12 Form ABS Washer	4
14	CO014	M12 Nyloc Nut	4
15	BR18010030A	Silicone Hose Brake Fluid Reservoir	1
16	BR18010031A	Pad Carrier Retaining Spring	2
17	BR18010032A	Pad Carrier Bolt	4
18	BR18010033A	Brake Caliper Dust Cover	4
19	BR18010034A	Pad Retaining Pin	4
20	CN025	M8x30 Caphead Bolt	2
21	CN028	M8x45 Caphead Bolt	2
22	CO032	M8 Nyloc Nut (thin)	4
23	CP014	M8 Form ABS Washer	8
24	BR18010035A	Master Cylinder Adaptor Plate	1
25	CM008	M6x16 HT Bolt (Rear ABS Sensor)	2
26	CP013	M6 Form ABS Washer (Rear ABS Sensor spacers)	4
27	CP015	M10 Form ABS Washer (for brake pipes)	5
28	CI048	12-20mm Hose Clip	2

BR18010010A Brake Line Kit (Descriptions for LHD)

Item	Part Number	Description	Quantity
10A	BR18010011A	Master Cylinder to Bulkhead T	1
10B	BR18010013A	Bulkhead T to LH Chassis	1
10C	BR18010012A	Bulkhead T to RH Chassis	1
10D	BR18010014A	Chassis leg to Front Calipers	2
10E	BR18010015A	Master Cylinder to Front Bulkhead	1
10F	BR18010016A	Front Bulkhead to Proportional valve	1
10G	BR18010017A	Proportional valve to Handbrake Cylinder	1
10H	BR18010018A	Handbrake cylinder to Rear T	1
10I	BR18010019A	Rear T to LH bulkhead	1
10J	BR18010020A	Rear T to RH bulkhead	1
10K	BR18010021A	Bulkhead to Rear Calipers (Covered In Orange Fire Sleeve)	2
10L	BR18010022A	M10x1 Banjo Bolt (Front Caliper and Handbrake)	3
10M	BR18010023A	M12x1 Banjo Bolt (Handbrake)	1
10N	BR18010024A	M10 Copper Washers	8
10O	BR18010025A	M12 Copper Washers	2
10P	BR18010026A	Elbow 90Deg 3/8 Bulkhead	5
10Q	BR18010027A	3/8" Male Tee	2
10R	BR18010028A	3/8 Male / M10x1 Male Adaptors	2

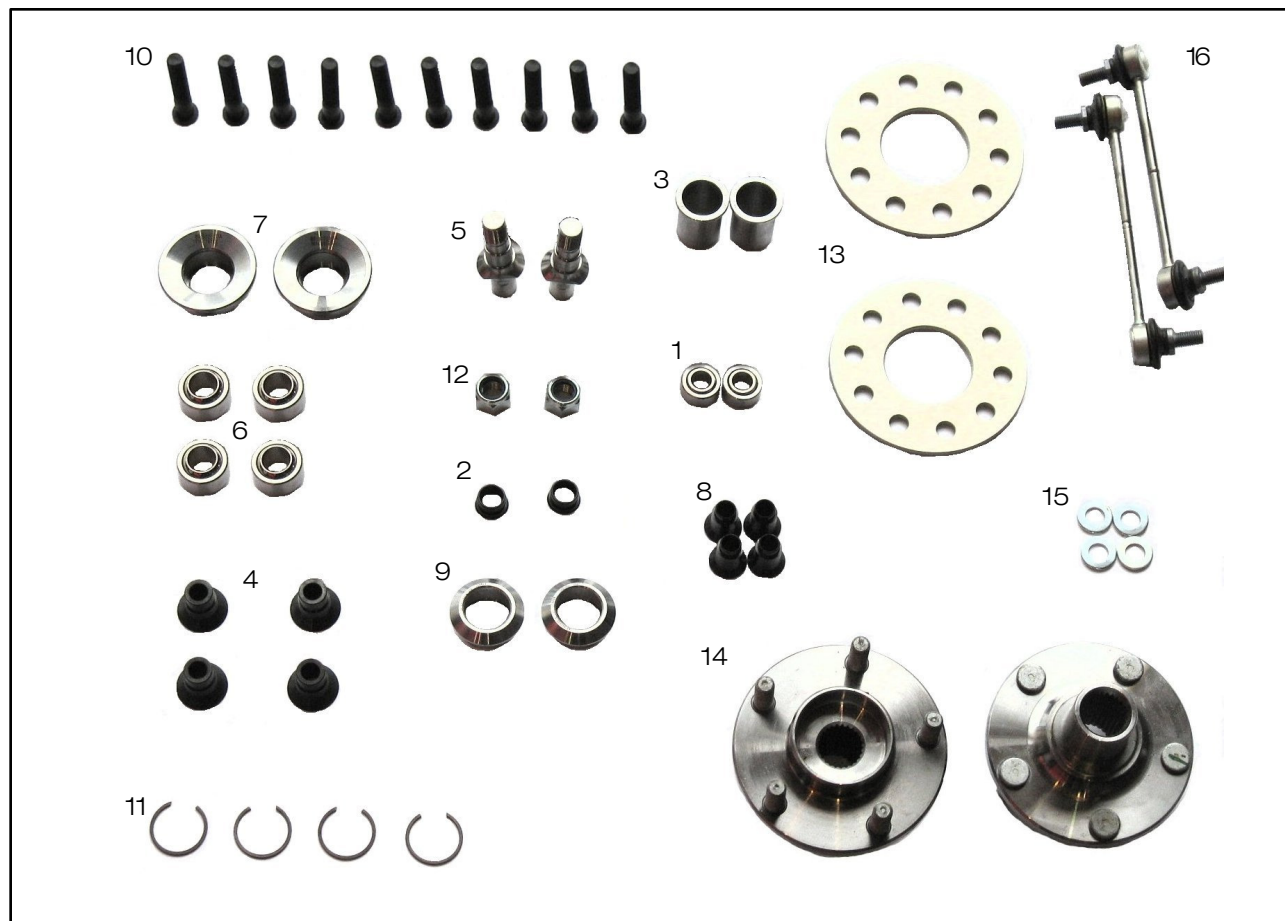
BR10000019A - HANDBRAKE ASSEMBLY KIT



Item	Part Number	Description	Quantity
1	BR1804 0006A	Handbrake Master Cylinder	1
2	BR1804 0005A	Handbrake Bearing Spacer	1
3	BR1804 0023A	Handbrake Latch	1
4	BR1804 0022A2	Handbrake Lever Mk2 Assembly	1
5	BR1804 0012A	Handbrake Main Top Hat	2
6	BR1804 0013A	Handbrake Turret Assembly	1
7	BR1804 0014A	Latch Spacer	2
8	CN009	M8 x 20 Sockethead Capscrew 12.9	2
9	BR1804 0015A	M6 Clevis Pin	1
10	CW006	Small 'R' Clip	1
11	CO003	M6 FlainNut	3
12	BR1804 0008A	M8 Clevis Pin	1
13	CW004	Heavy Duty 'R' Clip	1
14	BR1804 0004A	M8 Female Master Cylinder Rod End	1
15	CO032	M8 Nyloc Nut (thin)	6
16	CN274	M8 x 16 Socket Button Head Screw	3
17	CN171	M8 x 70 Socket Caphead 12.9 (cut to 53mm)	1
18	CP014	M8 Form A BS Washer	2
19	BR1804 0002A	Pivot Bearing R2	2
20	BR1804 0007A	Return Spring	1
21	CN015	M6 x 30 Socket Head Capscrew 12.9	1

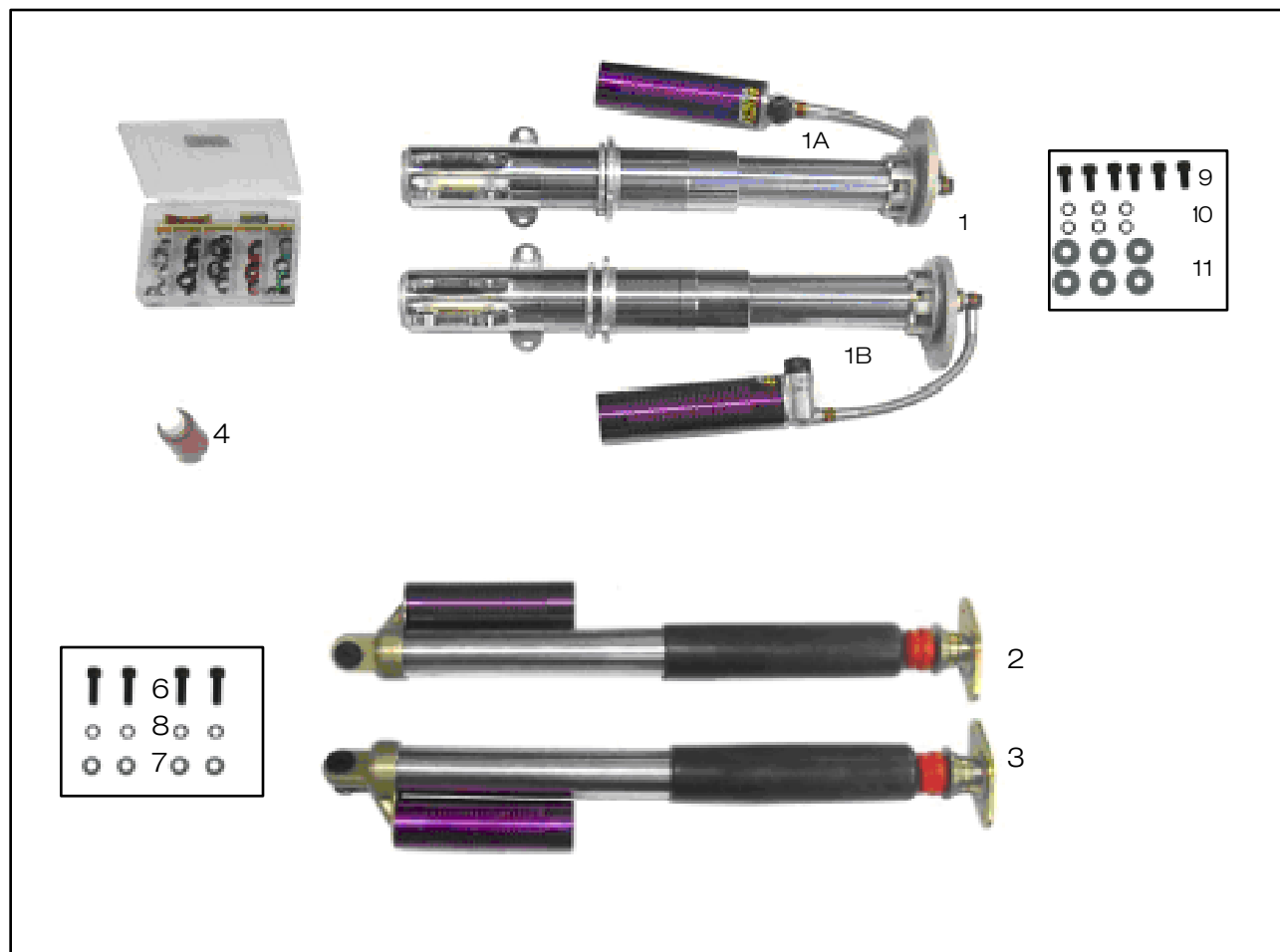
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BR10000020A - FRONT SUSPENSION UPGRADE KIT



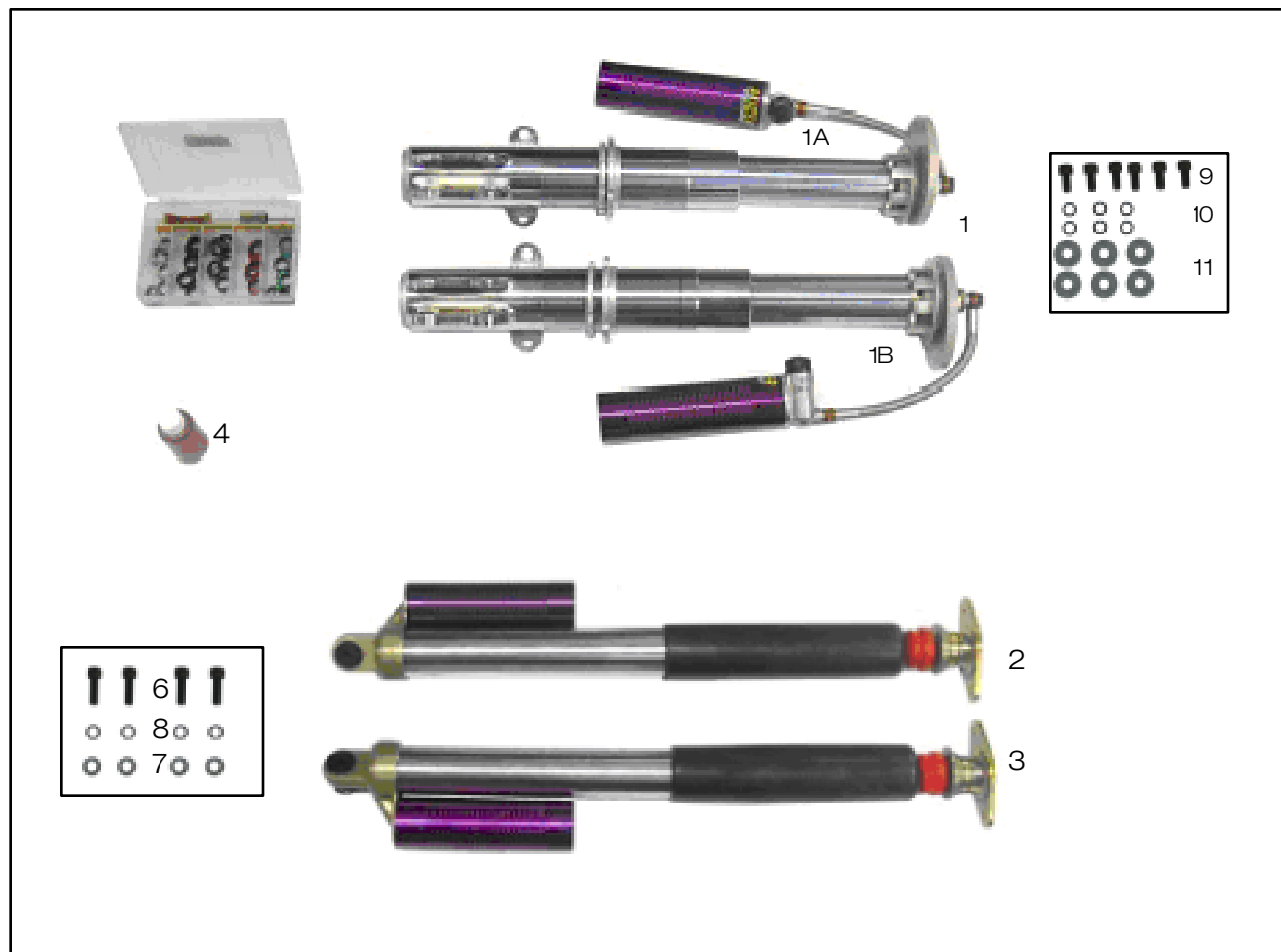
Item	Part Number	Description	Quantity
1	C19110004A	Bearing Steering Arm Outboard	2
2	BR19020006A	Bearing Insert Front Arm	2
3	BR19020009A	Front Bearing Bush Insert Bottom Arm	2
4	BR19020008A	Front Bearing Top Hat Bottom Arm	4
5	BR19020003A	Front Knuckle Pin B299	2
6	C19110005A	Spherical Bearing ABWTE12	4
7	BR19020011A	Rear Bearing Insert Bottom Arm	2
8	BR19020010A	Rear Bearing Top Hat Spacer Bottom Arm	4
9	BR19020007A	Knuckle Pin Top Hat Insert	2
10	BR19010003A	Wheel Stud R2	10
11	320039A	Circlip Plain 35mm	4
12	BR19020014A	M16 X 1.5 Nyloc Nut	2
13	BR19010002A	Wheel Spacer	2
14	BR19010001A	Front Hub R2	2
15	CP016	M12x2 Washer	4
16	BR19050001A	Drop Link Modified	2
17	BN1366432	Wheel Nut Fiesta ST	10

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BR10000021A - TARMAC DAMPER KIT


Item	Part Number	Description	Quantity
1	BR19030004A	Front Tarmac Damper Kit	1
1A	BR19035004A	Front Tarmac Damper LH	
1B	BR19035003A	Front Tarmac Damper RH	
2	BR20030003A	Rear Tarmac Damper LH	1
3	BR20030004A	Rear Tarmac Damper RH	1
4	BR19030006A	Damper Lubrication Oil	1
5	BR19035005A	Camber Washer Kit	1
6	CN023	M8x25 Caphead Bolt	4
7	CP014	M8 Plain Washer	4
8	CP027	M8 Schnorr Washer	4
9	CN274	M8x16 Caphead	6
10	CP027	M8 Schnorr Washer	6
11	CP005	M8x25 Washer	6
12	BR19030013A	Damper Bolt/Clevis Bolt	4
13	BR19030010A	Spring Shim	8
14	BR19030015A	K-Nut M12 x1.5	4

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BR10000022A - GRAVEL DAMPER KIT


Item	Part Number	Description	Quantity
1	BR1903 0003A	Front Gravel Damper Kit	1
1A	BR1903 5002A	Front Gravel Damper LH	
1B	BR1903 5001A	Front Gravel Damper RH	
2	BR200300 01A	Rear Gravel Damper LH	1
3	BR200300 02A	Rear Gravel Damper RH	1
4	BR1903 0006A	Damper Lubrication Oil	1
5	BR1903 5005A	Camber washer Kit	1
6	CN023	M8x25 Caphead Bolt	4
7	CP014	M8 Plain Washer	4
8	CP027	M8 Schnorr Washer	4
9	CN274	M8x16 Caphead	6
10	CP027	M8 Schnorr Washer	6
11	CP005	M8x25 Washer	6
12	BR1903 0013A	Damper Bolt/Clevis Bolt	4
13	BR1903 0010A	Spring Shim	8
14	BR1903 0015A	K-Nut M12 x1.5	4

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BR10000023A - TARMAC SPRING KIT



Item	Part Number	Description	Quantity
1	BR19070002A	Tarmac Front Spring	2
2	BR19070004A	Tarmac Front Spring Helper	2
3	BR19070003A	Tarmac Helper Spring Adapter	2
4	BR20070002A	Tarmac Rear Spring	2
5	BR20070003A	Rear Spring Platform	2
6	BR20070004A	Rear Spring Platform Spacer 5MM	2

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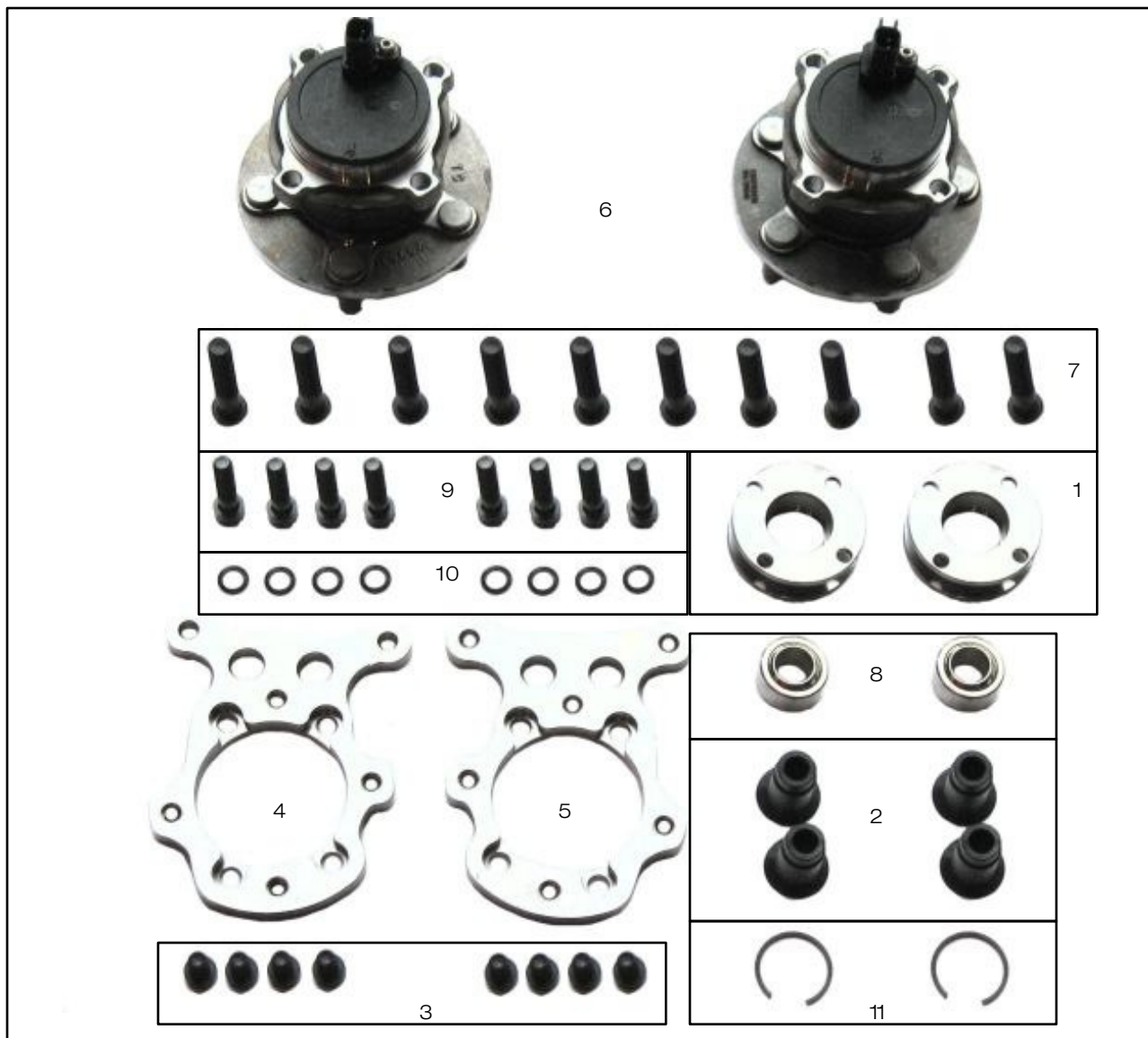
BR10000024A - GRAVEL SPRING KIT



Item	Part Number	Description	Quantity
1	BR19070001A	Front Gravel Spring	2
2	BR20070001A	Rear Spring Gravel	2
3	BR20070003A	Rear Spring Platform	2
4	BR20070004A	Rear Spring Platform Spacer 5MM	2

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BR10000025A - REAR BEAM UPGRADEKIT

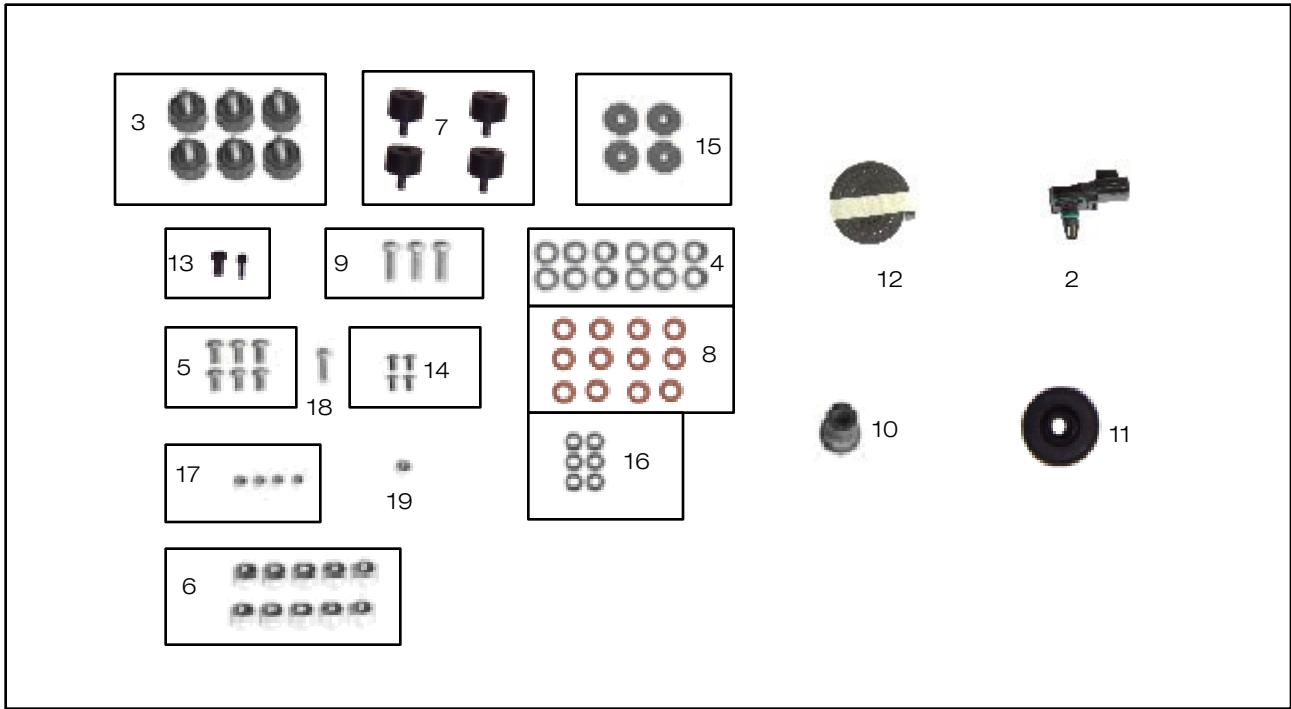
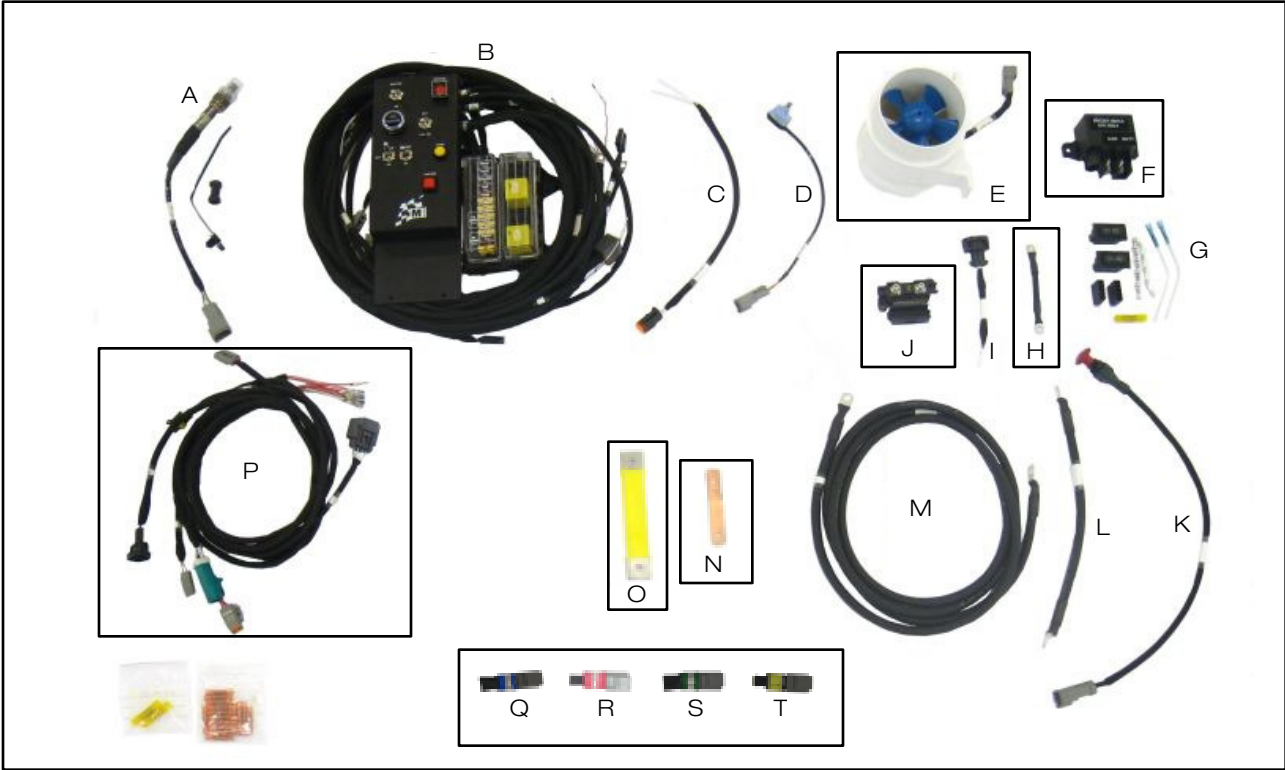


Item	Part Number	Description	Quantity
1	BR20020005A	Rear Beam Bearing Insert	2
2	BR20020006A	Rear Beam Top Hat Spacer	4
3	BR20010003A	M10x16 Low Caphead	8
4	BR20020002A	RH Rear Brake Caliper Bracket R2	1
5	BR20020003A	LH Rear Brake Caliper Bracket R2	1
6	BR20010001A	Rear Hub Modification	2
7	BR19010003A	Wheel Stud R2	10
8	C19110005A	Spherical Bearing ABWTE12	2
9	CN045	M10x45 Caphead Rear Hub Mounting Bolt	8
10	CP028	M10 Schorr Washer	8
11	320039A	Circlip Pin 35mm	2
12	BN1366432	Wheel Nut Fiesta ST	10
13	BR20020013A	Rear Wheel Speed Spacer	2
14	BR20020014A	Rear Hub Dust Seal 'O' ring	2



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BR10000026A - AUXILARY WIRING LOOM KIT



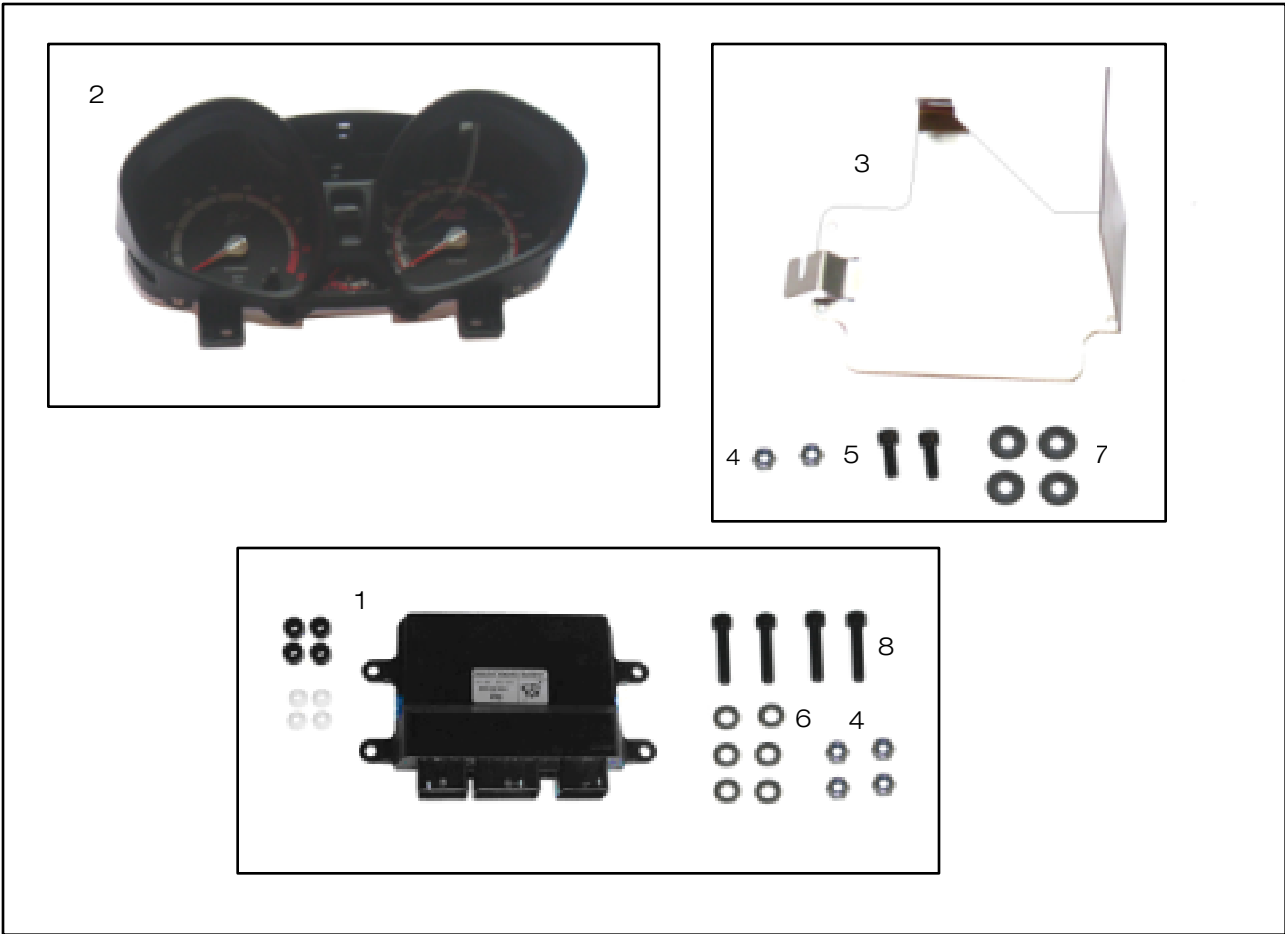
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BR10000026A - AUXILARY WIRING LOOM KIT

Item	Part Number	Description	Quantity
1	BR2200001A	Standard Loom Kit	1
	A BR22010001A	UEGO Sensor Loom	1
	B BR22040003B	Auxiliary Chassis Loom	1
	C BR22180003A	Heater Blower Interface Loom	1
	D BR22020001A	Gear Position Sensor	1
	E BR22180002A	Interior Blower Fan	1
	F BR22070001A	Master Power Relay	1
	G BR22040007A	Electric Window Switch Kit	1
	H BR22070006A	EPAS Power Cable	1
	I BR22040006A	Reverse Light Switch Loom	1
	J BR22070004A	EPS Fuse Holder	1
	K BR22040001A	External Fire Master Switch	1
	L BR22070002A	Battery to Master Relay	1
	M BR22070003A	Master Relay to Battery	1
	N BR22070005A	Engine Junction Box Bush Bar	1
	O BR22070007A	Battery Ground Cable	1
	P BR22010002B	Auxiliary Engine Sensor Loom	1
	Q BR22010005A	Fuel Calibration Resistor Cal 1	1
	R BR22010006A	Fuel Calibration Resistor Cal 2	1
	S BR22010007A	Fuel Calibration Resistor Cal 3	1
	T BR22010008A	Fuel Calibration Resistor Cal 4	1
2	BR22010004A	Bar & Ambient Air Pressure Sensor	1
3	BN30040005A	M6 Male - Female AV Mount	6
4	CP050	M6x18 Washer	12
5	CN172	M6x10 Button Head	6
6	CO011	M6 Nyloc Nut (Thin)	10
7	SI1080044A	Sandwich Mount	4
8	CP039	M6 Copper Washer	12
9	CM009	M6x20 HT Bolt 8.8	3
10	CW065	Grommet Battery Wire	1
11	CW067	Grommet 30mm Power Wire Bulkhead	1
12	CC018	Thick Foam Tape	0.6m
13	CN210	M4x10mm Caphead	2
14	CN362	M4x8 Button Head	4
15	CP048	M4x20 Penny Washer	4
16	CP011	M4 Form ABS Washer	6
17	CO008	M4 Nyloc Nut (Thin)	4
18	CN245	M5x16 Hex Head Bolt Plated	1
19	CO009	M5 Nyloc Nut	1

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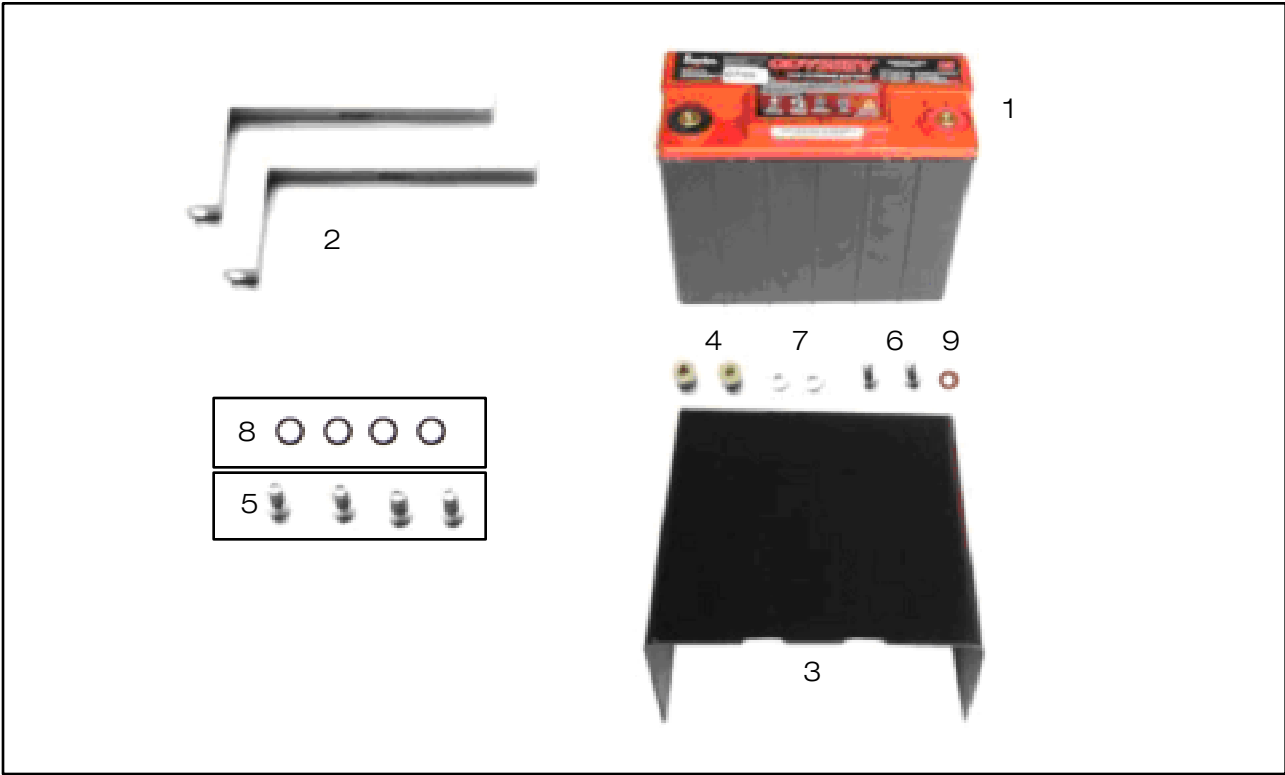
BR10000027A - ENGINE MANAGEMENTKIT



Item	Part Number	Description	Quantity
1	BR22160001A	Engine ECU Fiesta R2	1
2	BR22160003A	Instrument Cluster	1
3	BR10060002A	ECU Mounting Bracket	1
4	CO011	M6 Nyloc Nut (thin)	6
5	CN013	M6x16 Caphead Bdt	2
6	CP013	M6 Form A BS Washer	8
7	CP050	M6x18 Washer	4
8	CN015	M6x30 Caphead Bdt	4

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BR10000028A - BATTERY KIT



Item	Part Number	Description	Quantity
1	BR22200001A	Odyssey Extreme 25 Battery	1
2	BR22200003A	Battery Strap R2	2
3	BR30010006A	Battery Cover R2	1
4	BR22200002A	Battery Spacer	2
5	CN120	M10x16 Caphead Plated	4
6	CM009	M6x20 HT Bolt 8.8	2
7	CP013	M6 Form ABS Washer	2
8	CP028	M10 Schnorr Washer	4
9	CP044	M6 Copper Washer	1

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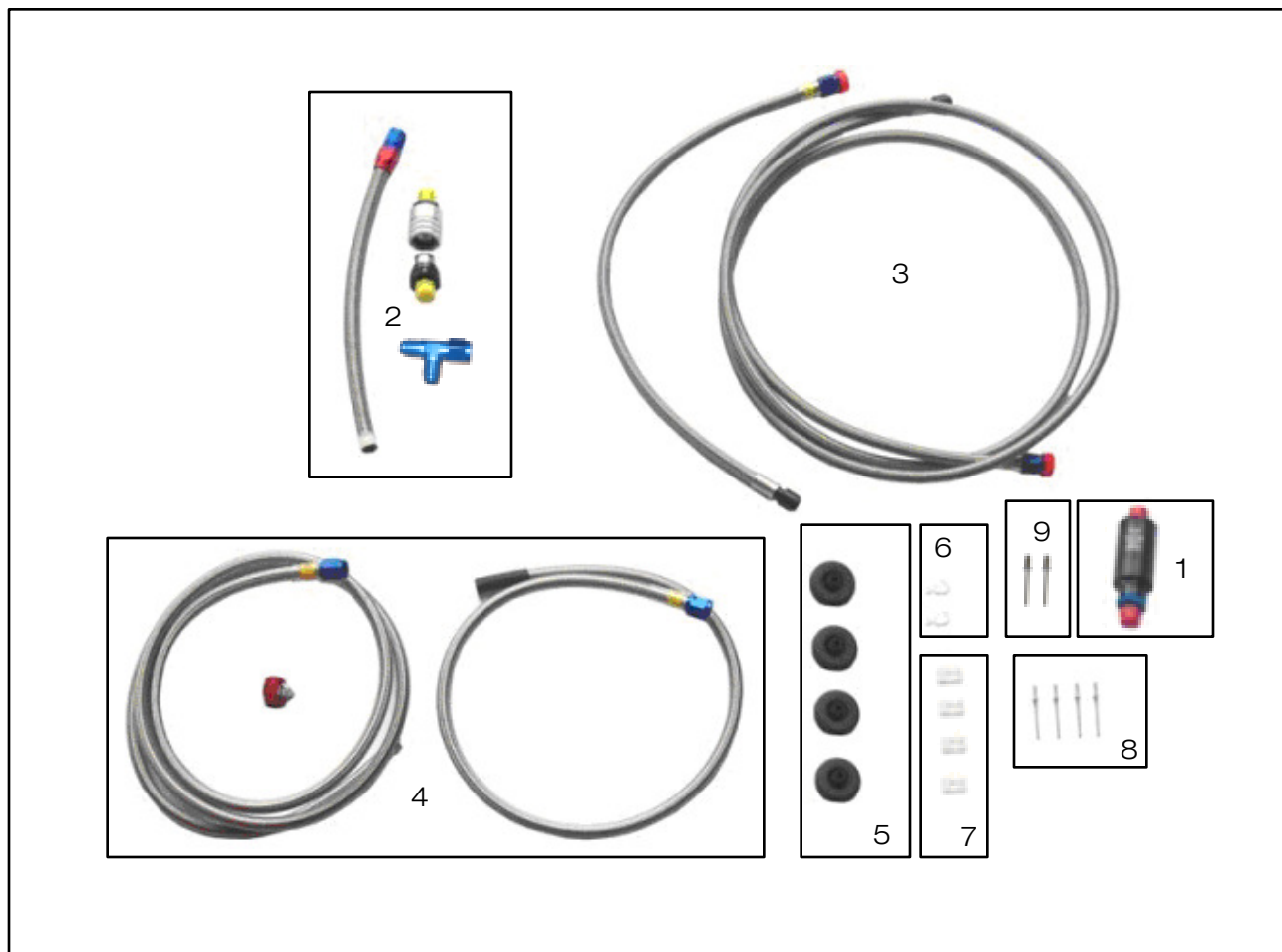
BR10000031A - COOLING KIT



Item	Part Number	Description	Quantity
1	BR29010001A	Radiator	1
2	BR11080008A	Silicone Hose - Radator Outlet	1

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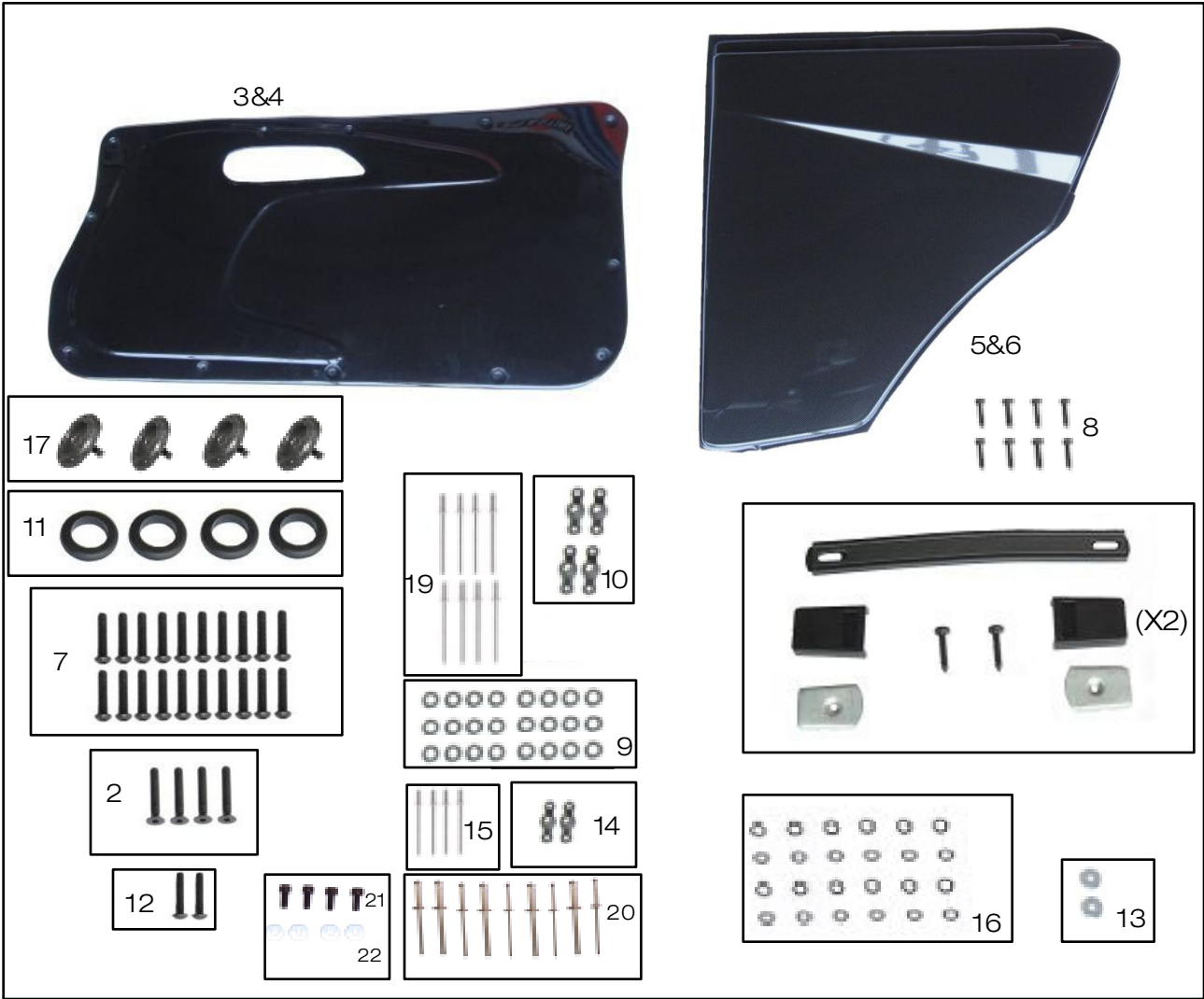
BR10000032A - FUEL ANCILLARY KIT



Item	Part Number	Description	Quantity
1	BR25030001A	Rollover Valve FIA	1
2	BR25030005A	Fuel Sample Kit	1
3	BR25030004A	Fuel Pipe Kit	1
4	BR25030006A	Rollover Valve Pipe Kit	1
5	CW067	30mm Tacho Grommet	4
6	CI024	Pipe Saddle	2
7	CI038	Cable Tie Saddle	4
8	CR046	4x10 Standard Alloy Pop Rivet	4
9	CR054	4x10 Countersunk Rivet	2

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BR10000033A - INTERIOR PANELKIT



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BR10000033A - INTERIOR PANELKIT

Item	Part Number	Description	Quantity
1	BR30010007A	Door Handle Kit R2	2
2	BR30010008A	Door Handle Bdts	4
3	BR30010003A	Door Card LH R2	1
4	BR30010002A	Door Card RH R2	1
5	BR30010009A	Ford Rear 1/4 Panel L/H	1
6	BR30010010A	Ford Rear 1/4 Panel R/H	1
7	CN112	M6x30 Socket Buttonhead Screw 12.9	24
8	CI109	Screw	8
9	CP013	M6 Form ABS Washer	24
10	CO011	M6 Nyloc Nut	4
11	CW103	Black Natural Open Grommet	4
12	CN255	M5x25 Socket Buttonhead 12.9	2
13	CP002	M5x25mm Flat Plate Washer	2
14	CW035	M5 Anchor Nut	2
15	CR066	2.4x8 Standard Aluminium Pop Rivet	4
16	CP026	M6 Schnorr Washer	24
17	CW104	Loom Grommet	4
18	CW036	M6 Anchor Nut	4
19	CN096	3x6 Alloy Countersunk Rivet	8
20	CR075	4.8x16 Peel Rivet (for rear bumper mounting)	9
21	CN181	M5x12 Caphead	4
22	CP053	M5x15 Washer	4

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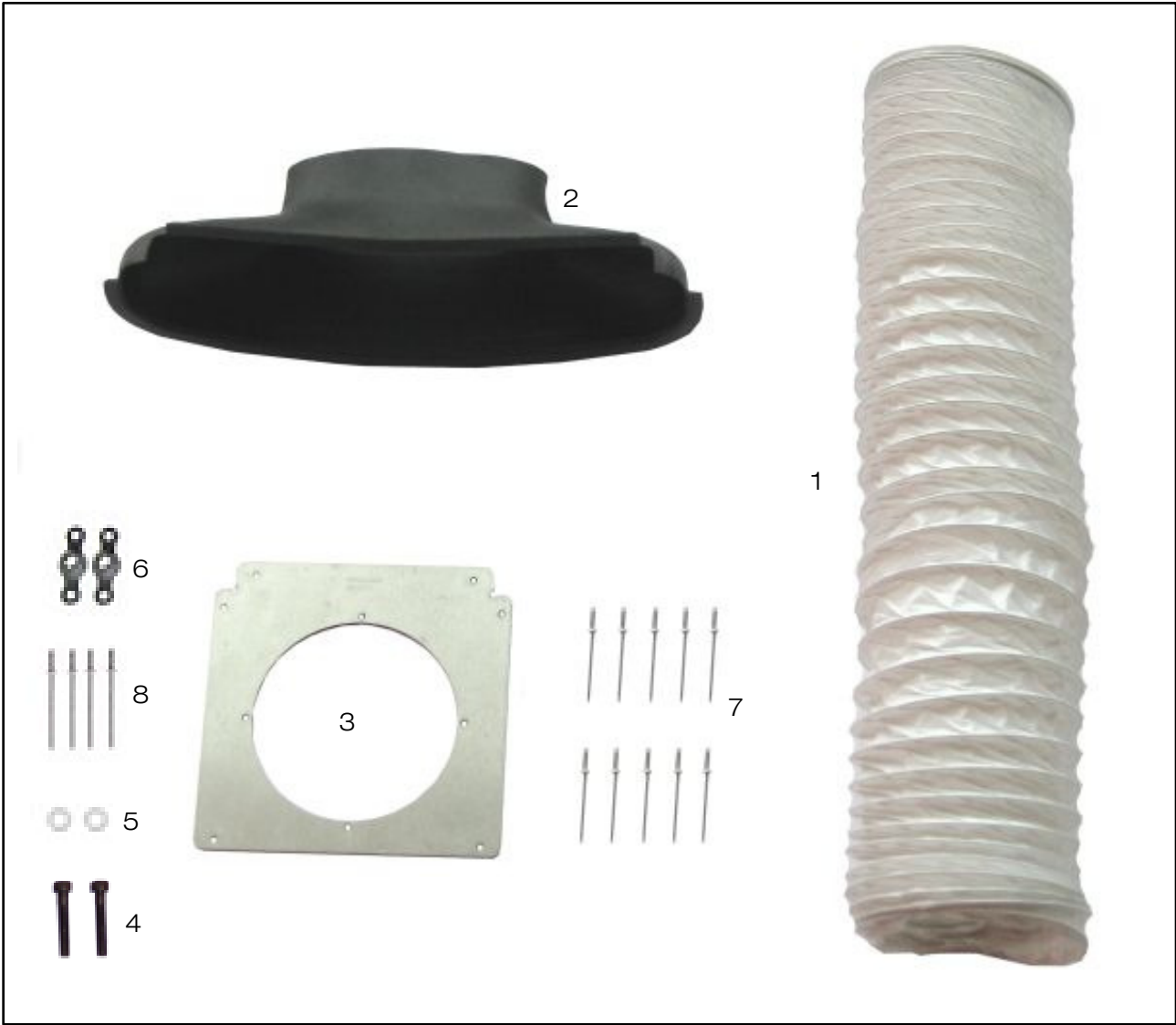
BR10000034A - SEATS & RESTRAINTS KIT



Item	Part Number	Description	Quantity
1	BR30020006A	Sparco Pro Advantage FG Seat R2	2
2	BR30060001A	Sparco 6PT Harness R2	2
3	CP005	M8x25mm Flat Plate Washer	16
4	BR30020007A	Seat Mount Kit	2
5	BN10010005A	5mm Rd Cage Spacer Tube	4
6	CN025	M8x30 Sockethead Capscrew 12.9	8
7	CM096	M8x30 Bolt 10.9	4
8	CM019	M8x40 HT Bolt 10.9	4
9	CP027	M8 Schnorr Washer	16
10	BR3060002A	3 Bar Adjuster	4

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BR10000035A - DEMISTING KIT



Item	Part Number	Description	Quantity
1	BR30030003A	Dash Vent Duct Hose	1
2	BR30030002A	Dash Vent Duct	1
3	BR30030001A	Blower Motor Adapter Plate	1
4	CN008	M5x30mm Caphead Bolt	2
5	CP012	M5 Form A BS Washer	2
6	CW035	M5 Anchor Nut	2
7	CR043	3x6 Standard Alloy Pop Rivet	10
8	CR066	2.4x8 Standard Alloy Pop Rivet	4

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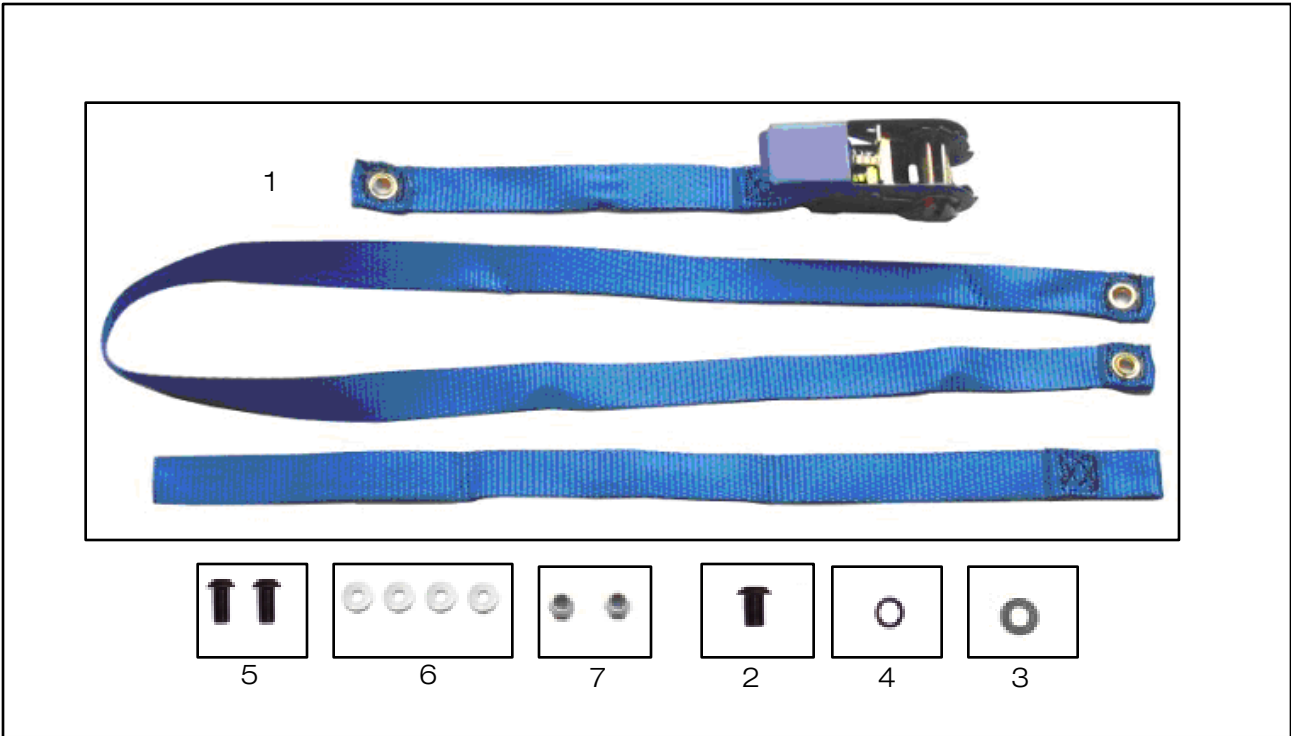
BR10000036A - FIRE EXTINGUISHER SYSTEM



Item	Part Number	Description	Quantity
1	BR30050007A	Fire Extinguisher Kit (Both)	1
1A	BR30050001A	Hand Held Fire Extinguisher	
1B	BR30050002A	Electrical Plumbed In Fire Extinguisher	
2	CN172	M6x16 Button Head Screw	4
3	CO011	M6 Nyloc Nut (thin)	6
4	CP050	M6x18 Steel Washer	6
5	CP004	M6x25mm Flat Plate Washer	4
6	CM008	M6x16 HT Bolt 8.8	1
7	CN278	M6x10 Plated Hex Head Screw	1

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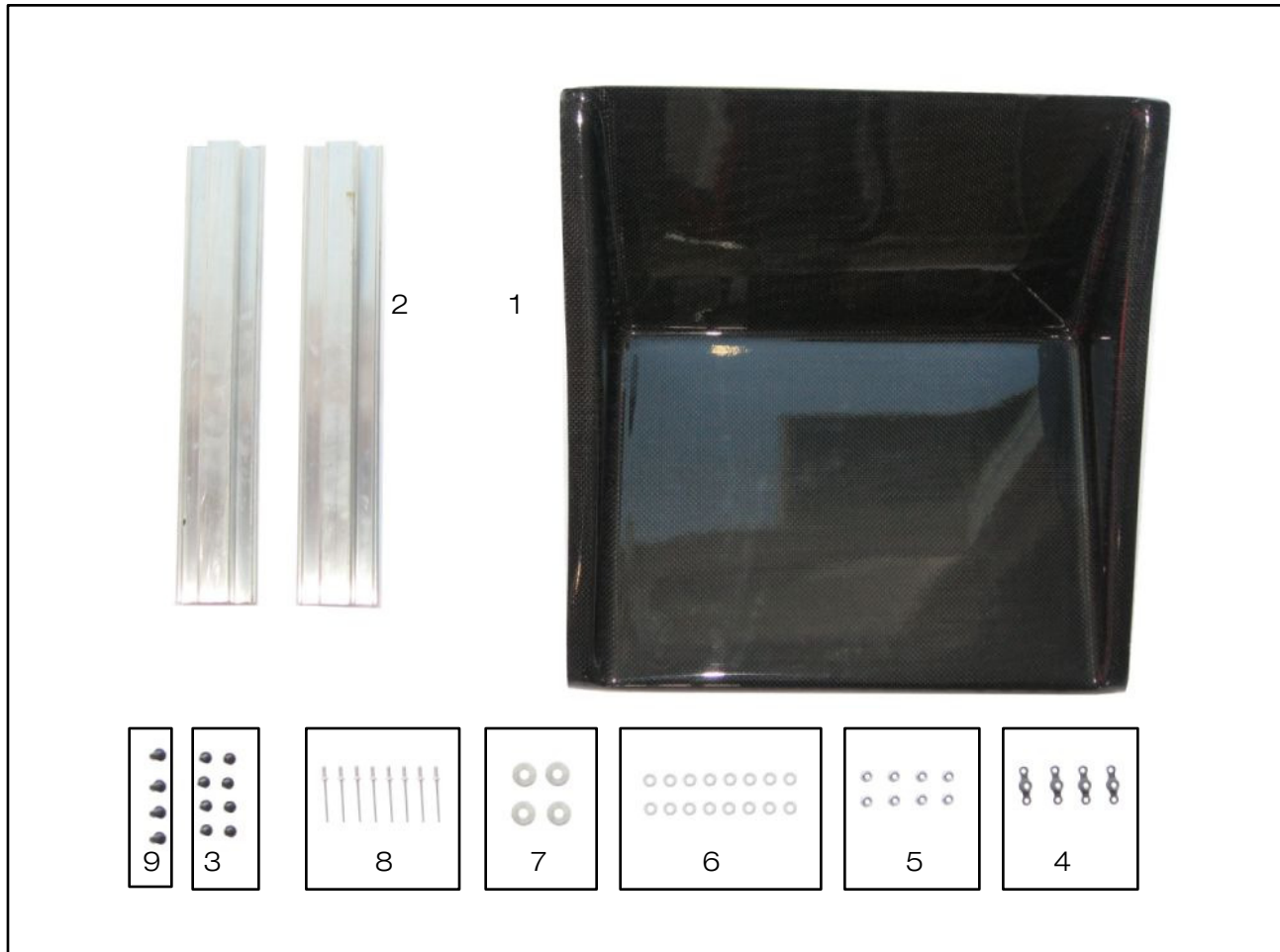
BR10000037A - SPAREWHEELSTRAP



Item	Part Number	Description	Quantity
1	BR30070001A	Spare Wheel Ratchet Kit	1
2	CN099	M10x20 Buttonhead	1
3	CP041	M10 Form C Washer	1
4	CP028	M10 Schnorr Washer	1
5	CN096	M6x20 Buttonhead	2
6	CP050	M6x18 Steel Washer	4
7	CO011	M6 Nyloc Nut (thin)	2

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BR10000038A - CO_DRIVER FOOTREST KIT



Item	Part Number	Description	Quantity
1	BR30080001A	Composite Co Driver Footrest	1
2	BN30010007A	350mm Aluminium Channel Piece	2
3	CN094	M5x16 Socket Button Head Screw 12.9	8
4	CW036	M6 Anchor Nut	4
5	CO009	M5 Nyloc Nut	8
6	CP012	M5 Form ABS Washer	16
7	CP050	M6x18 Steel Washer	4
8	CR051	3x8 Countersunk Alloy Pop Rivet	8
9	CN096	M6x20 Socket Button Head Screw	4

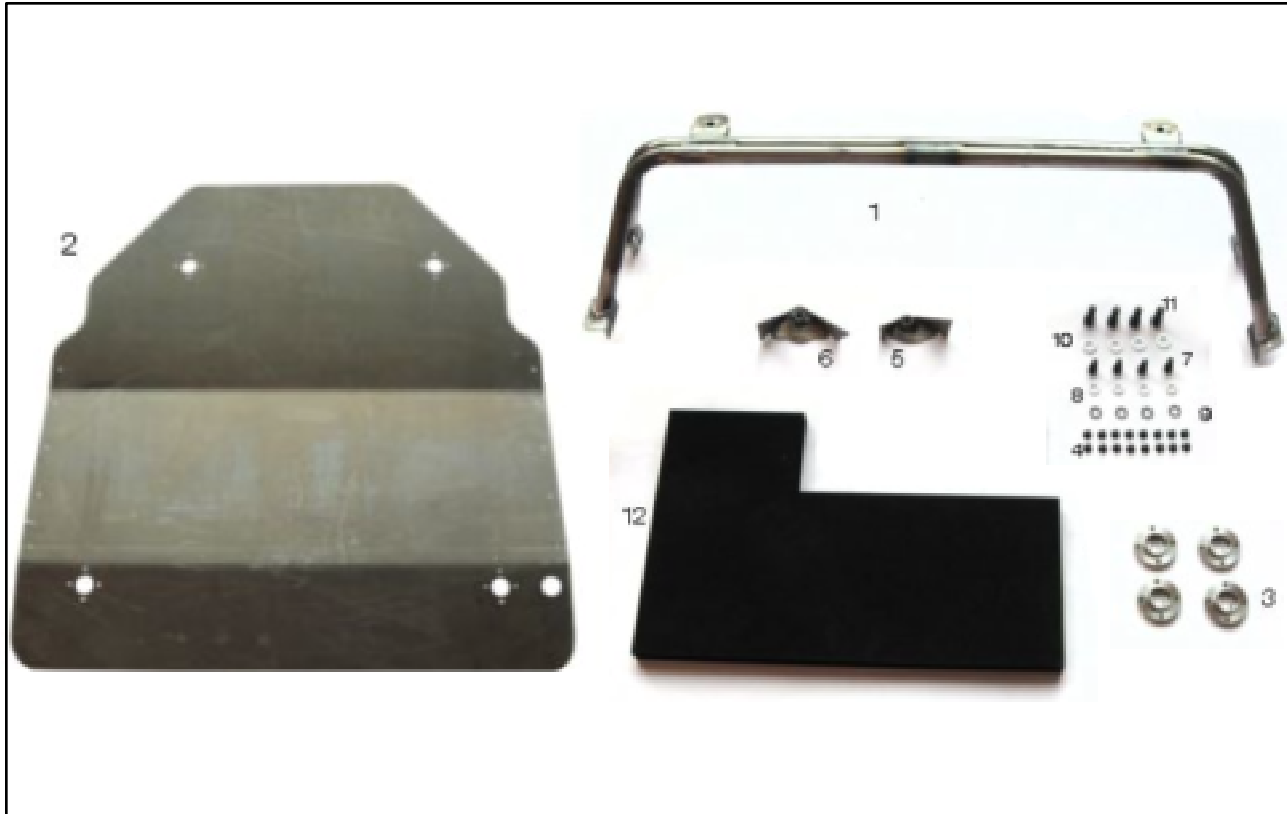
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BR10000039A - WINDSCREEN WASHER KIT



Item	Part Number	Description	Quantity
1	BR30080002A	Washer Bottle Kit R2	1
2	CR046	4x10 Standard Alloy Pop Rivet	2
3	CI038	Small White Saddle Block	2

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BR10000040A - SUMP GUARD KIT


Item	Part Number	Description	Quantity
1	BR31010001A	Sumpguard Support Bar Assembly	1
2	BR31010010A	Sumpguard 6mm R2	1
3	BR31010009A	Sumpguard Tower B2 99 R2	4
4	CN277	M6x12 Socket Countersunk Screw	16
5	BR10070003A	Crossmember Sumpguard Bracket LH	1
6	BR10070002A	Crossmember Sumpguard Bracket RH	1
7	CN009	M8x20 Sockethead Capscrew 12.9	4
8	CP014	M8 Form ABS Washer	4
9	CP028	M10 Schnorr Washer	4
10	CP015	M10 Form ABS Washer	4
11	CN040	M10x30 Capscrew 12.9	4
12	BR31010012A	Sumpguard Foam	1
13	CP027	M8 Schnorr Washer	4

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BR10000041A - MANDATORY PROTECTION KIT



Item	Part Number	Description	Quantity
1	BR31020003A	Tank Guard R2	1
2	BR31020004A	Fuel Filler Protection R2	1
3	CR058	4x12 Rivet	4

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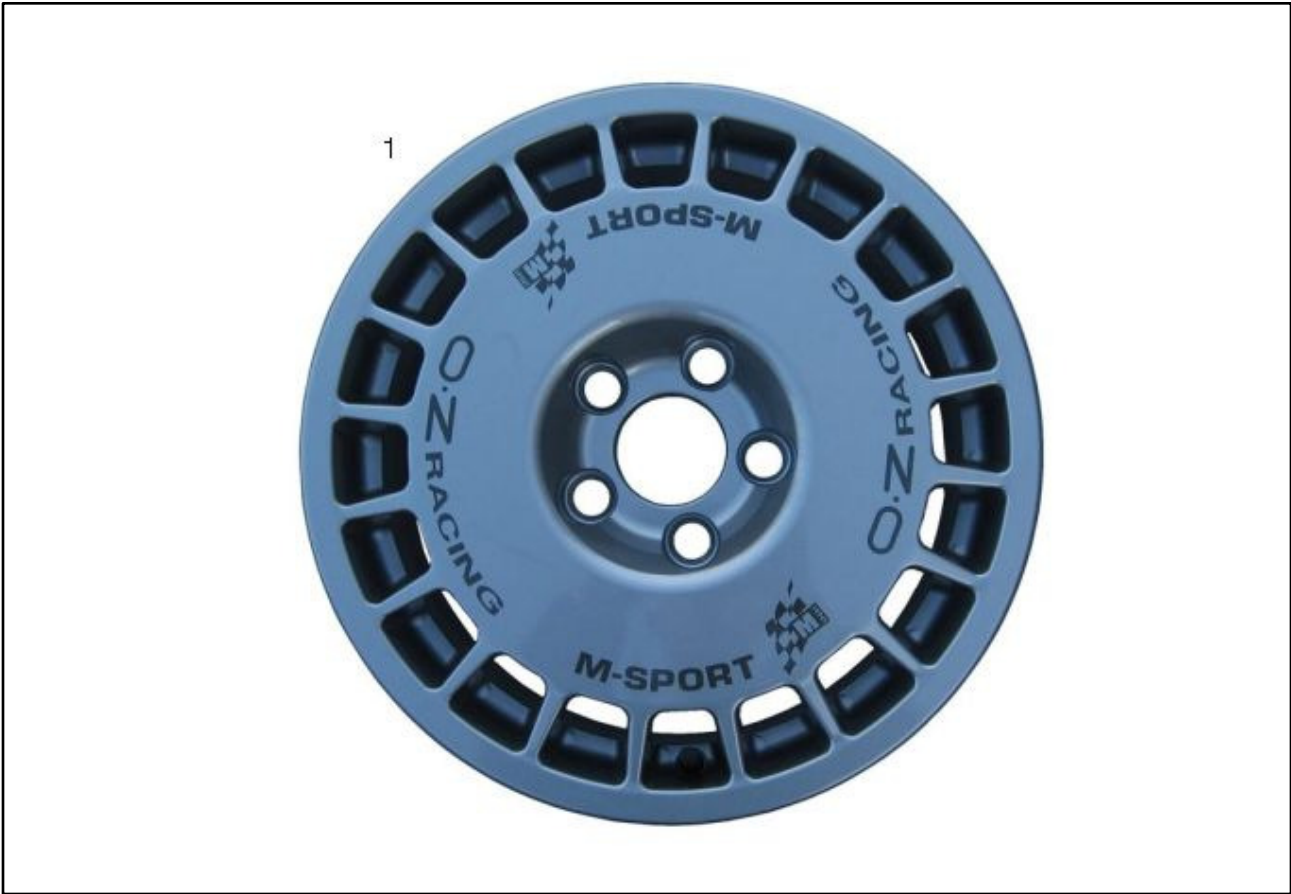
BR10000029A - TARMAC WHEEL



Item	Part Number	Description	Quantity
1	BR24010002A	Tarmac Wheel R2	4

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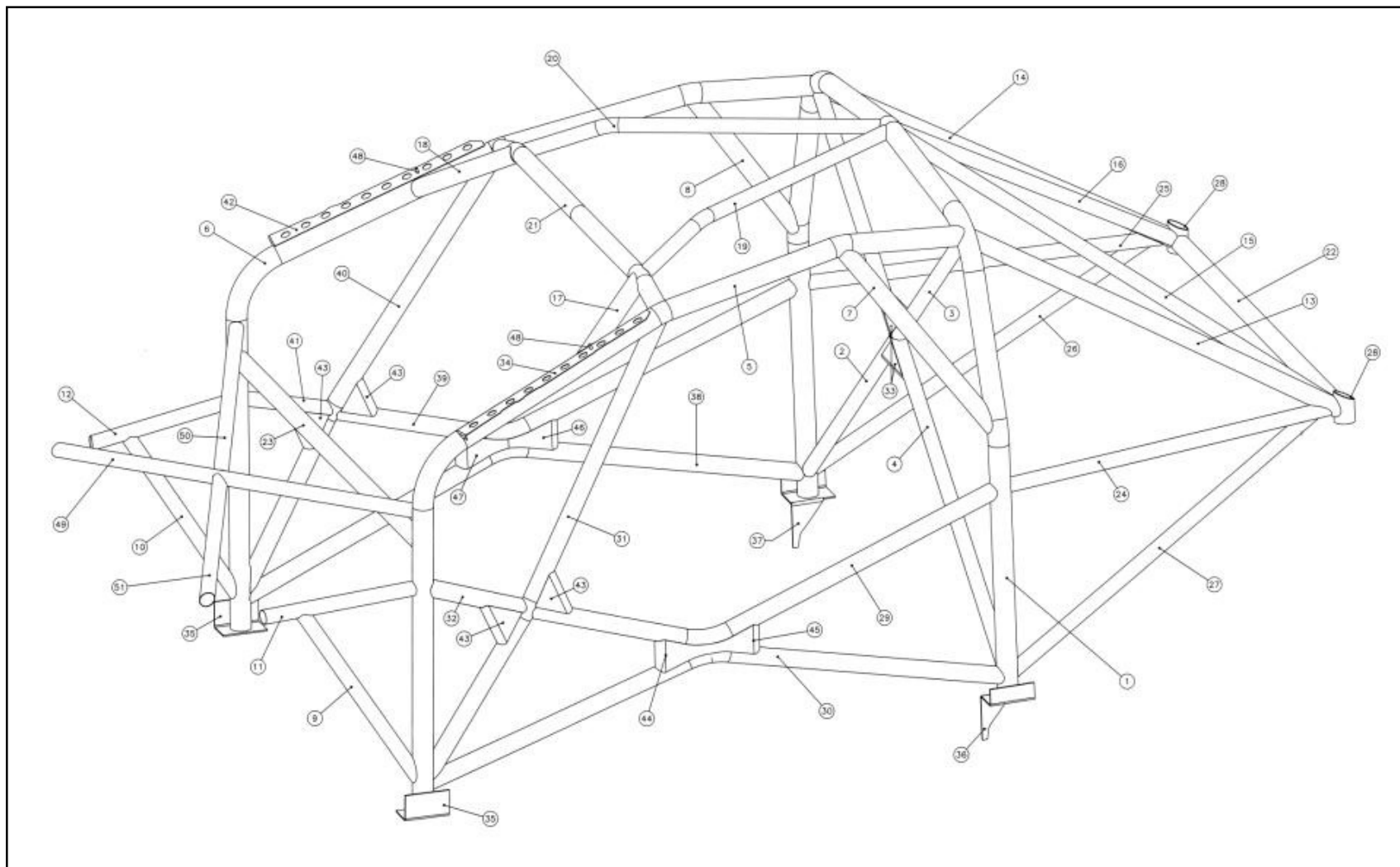
BR10000030A - GRAVEL WHEEL



Item	Part Number	Description	Quantity
1	BR24010001A	R2 Gravel Wheel 6X15	4

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APPENDIX ONE





**For more details on the Fiesta R2,
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